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Fluid Dynamics and Transport Phenomena

Modulating the mean residence time difference of wide-size particles in a

fluidized bed

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Abstract: For non-catalytic gas-solid reaction, it is desirable to match the mean residence time (MRT) of

particles and complete conversion time (t_c) in a fluidized bed. In this study, the MRT differences (MRT ratios)

between the coarse particles and the fine particles were investigated in a continuous fluidized bed with a side exit

by varying the superficial gas velocity, feed composition and particle size ratio. The results show that the MRT

ratio increases firstly and then decreases with increasing the gas velocity. By controlling the gas velocity and the

feed composition of coarse particles, the MRT ratio can be modulated from 1.8 to 10.5 at the gas velocity of 1.0m/s

for the binary mixture with the size ratio of 2.2. The MRT ratio can reach to ~12 at the gas velocity of 1.2m/s for

the particles size ratio of 3.3. The present study has endeavored to obtain fundamental data for an effective plant

operation to meet the need of synchronously complete conversion of particles with different sizes during the film

diffusion controlling reaction.

Keywords: fluidized bed; mean residence time; wide size distribution; binary mixture;

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