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Separation Science and Engineering

Transport hindrances with electrodialytic recovery of citric acid

from solution of strong electrolytes

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Abstract:

Electrodialytic (ED) recovery of citric acid (CA) in presence/absence of strong electrolytes (NaCl, CaCl₂ and FeCl₃) was separately analyzed under different process conditions. Recovery effectiveness was quantitatively estimated from current efficiency values. Efficiency attained optimum value with both flow rate and potential applied, while a monotonic rise was noted with temperature which got lowered beyond $0.1 \text{ mol} \cdot L^{-1}$ feed concentration. 40% drop in efficiency was recorded in presence of strong electrolytes (NaCl, CaCl₂ and FeCl₃) in feed relative to their presence in concentrate. Severe transport hindrance and efficiency loss were attributed to adsorption and allied physicochemical changes occurred with anion/cation exchange membranes (AEM/CEM) and these were confirmed angle/Chronopotentiometry/AFM/EDX. Sluggish through contact potential rise (Galvanostatic mode) in Chronopotentiometric analysis indicated diffusion limiting transport of organic acids influenced AEM resistance. XRD and EDX analysis indicated the presence of salt hydrates/ions (Ca^{2+}/Fe^{3+}) over CEM justifying the resistance buildup due to adsorption of multivalent metal ion(s) and salts.

Keywords: Electrodialysis, Adsorption, Electrolytes, Recovery, Chronopotentiometry, AFM

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