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Superhydrophobic Modification of Ceramic Membranes for Vacuum Membrane Distillation*

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Abstract: The hydrophobically modified ceramic membranes have great potential for energy-efficient membrane distillation. In this work, flat-sheet ceramic membranes with superhydrophobic surface were fabricated by grafting 1*H*,1*H*,2*H*,2*H*-perfluorooctyltrichlorosilane or 1H,1H,2H,2H-perfluorodecyltriethoxysilane and followed by ultraviolet irradiation. The surface water contact angle was improved from 46° of original ceramic membrane to 159°, which exhibited a stable and excellent superhydrophobic effect. The modified membranes showed a high flux of 27.28 kg·m⁻²·h⁻¹ and simultaneously maintained an excellent retention rate of 99.99%, when used in vacuum membrane distillation process for treatment of a 1 wt% NaCl (75°C) aqueous solution. This results suggested that superhydrophobic modification of ceramic surface is a facile

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