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Heat Exchanger Network Cleaning Scheduling: From Optimal Control to Mixed-Integer Decision Making

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## ACCEPTED MANUSCRIPT

## 1 Highlights

- Novel solution of HEN cleaning scheduling optimisation
- Underlying model cast as bang-bang optimal control problem
- Relaxed MINLP full integer solutions for classes of problems
- Large-scale robust solution procedure via feasible path approach
- Parallelizable implementation for gradients and multiple starts

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