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Title: Dynamic Optimization of a Cryogenic Air Separation Unit Using a Derivative-Free Optimization Approach

Author: Israel Negrellos-Ortiz Antonio Flores-Tlacuahuac
Miguel Angel Gutiérrez-Limón



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HIGHLIGHTS

- Optimal dynamic optimization without first principles models is addressed
- Derivative free optimization using trust-region methods is applied to air separation units
- Model predictive control of a complex unit was implemented for successful product transition

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