## Accepted Manuscript

Title: Fault detection based on augmented kernel Mahalanobis distance for nonlinear dynamic processes

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PII:	S0098-1354(17)30411-8
DOI:	https://doi.org/doi:10.1016/j.compchemeng.2017.11.010
Reference:	CACE 5954
To appear in:	Computers and Chemical Engineering
Received date:	27-4-2017
Revised date:	24-10-2017
Accepted date:	9-11-2017

Please cite this article as: Jun Shang, Maoyin Chen, Hanwen Zhang, Fault detection based on augmented kernel Mahalanobis distance for nonlinear dynamic processes, <*![CDATA[Computers and Chemical Engineering]]*> (2017), https://doi.org/10.1016/j.compchemeng.2017.11.010

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## ACCEPTED MANUSCRIPT

## Highlights

- Augmented kernel Mahalanobis distance is proposed for monitoring nonlinear dynamic processes.
- The disadvantage of dimensionality reduction and space partition is discussed.
- The improvement of detectability via data augmentation is analyzed.
- The computational complexity of the proposed method is analyzed.
- The benchmark Tennessee Eastman process illustrates higher detection rates of the proposed method compared with PCA and many of its variants.

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