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Jiakang Qu, Hongwei Xie, Qiushi Song, Zhiqiang Ning, Haijia Zhao, Huayi Yin

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## **ACCEPTED MANUSCRIPT**

# Electrochemical desulfurization of solid copper sulfides in strongly alkaline solutions

Jiakang Qu, Hongwei Xie, Qiushi Song, Zhiqiang Ning, Haijia Zhao, Huayi Yin\* School of Metallurgy, Northeastern University, Shenyang, 100819, P.R China

Email: yinhy@smm.neu.edu.cn

**Abstract**: Extraction of metals from their sulfide minerals without emitting SO<sub>2</sub> could realize an environment-friendly metallurgical route. Here we demonstrate an electrochemical pathway to reduce solid copper sulfide to copper powder in a 50 wt.% NaOH solution. Unlike oxides, most sulfides are semiconductors or electrical conductors and have less formation energy than that of oxides, resulting in a small polarization during electrolysis and less theoretical dissociation potentials. The use of the strongly alkaline solution suppresses the generation of H<sub>2</sub>, and the electrolyte could dissolve S<sup>2-</sup> and then shuttle the S<sup>2-</sup> between cathode and anode. Moreover, a transparent cell was assembled to directly observe the reduction process of solid copper sulfide. On the anode side, the irreversibility of anodic reactions prevents the parasitic reactions, thereby ensuring a current efficiency over 90%. This electrochemical pathway could be employed for extracting various metals from their sulfides without SO<sub>2</sub> emissions.

Keywords: Electro-desulfurization, copper sulfide, alkaline solution, copper, inert anode

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