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Highly efficient gel polymer electrolytes for all solid-state electrochemical charge storage devices

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ABSTRACT

Gel polymer electrolytes are prepared using poly(vinylidene fluoride-co-hexafluoropropylene) polymer matrix and 1- propyl-3-methyleimidazolium bis(trifluromethylesulfonyl)-imide ionic liquid and also by adding lithium bis(trifluoromethanesulfonyl)imide salt and plasticizer mixture (ethylene carbonate: propylene carbonate in the ratio 1:1). Thermal and electrical properties of these electrolytes are first investigated. The electrical conductivity of these electrolytes is analyzed over a wide frequency range using a universal power law coupled with modified Poisson-Nernst-Planck model for electrode polarization. All electrolytes show excellent thermal stability up to 340 °C, high ionic conductivity (-1×10^{-3} S cm⁻¹) and wide potential window (-4.0 V). Supercapacitors are fabricated with these electrolytes using activated carbon as electrodes and their electrochemical properties are studied. The cyclic voltammetry curves show almost box-like shape corresponding to an ideal and reversible capacitive characteristic. The specific capacitance of supercapacitors up to 4000 cycles confirms their electrochemical stability. A lithium ion coin cell is also fabricated using electrolytes containing plasticizer mixture. At ambient temperature, the fabricated cell delivers high specific discharge capacity (~165.8 mAh g⁻¹) for the first discharge cycle at a constant current rate C/12.

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1. Introduction

Nowadays, a rapid growing demand has been received from our modern society to develop high performing solid-state electrochemical charge storage devices operating at ambient condition due to the limited source of fossil fuels and global warming, etc. Over last few years, researchers have delivered their efforts in developing alternative green energy storage devices, such as polymer based supercapacitors, lithium ion batteries, etc. [1-4]. There are some basic differences in their charge storage mechanisms of polymer supercapacitors and lithium ion batteries. Supercapacitors store charge through electrostatic interaction between electrode surfaces and charge carriers of polymer electrolytes, whereas lithium ion batteries store energy via electrochemical reactions [5]. The cycle life of supercapacitors is higher than that of batteries [6], while batteries can store more energy than supercapacitors. Currently, gel polymer electrolytes (GPEs) have received extensive attention for their applications in energy storage devices as an electrolyte/separator due to their higher ionic conductivity $(>1 \times 10^{-3} \text{ S cm}^{-1})$ at ambient temperature, wider electrochemical voltage window and better stability of electrode-polymer interface than that of liquid electrolytes [7,8]. Besides device applications, the studies of Li⁺ ion conduction mechanism in GPEs are an important aspect for investigation [9–11].

In general, among various polymer matrices [12–17], poly(vinylidene fluoride-co-hexafluoropropylene) [P(VdF-HFP)] copolymer is the most widely studied host polymer matrix used for the preparation of high performance GPEs, because the crystalline part P(VdF) of this polymer supports the mechanical property and amorphous part P(HFP) helps to trap the liquid electrolytes [16,18]. Furthermore, to improve the ionic conductivity, interfacial stability, thermal/mechanical stability, flexibility and electrochemical voltage stability different approaches, such as addition of ceramic fillers (Al₂O₃, SiO₂, TiO₂, graphene oxide) [16,17,19], blending with other polymers [20], aqueous and organic liquid electrolyte consisting of different salts and polar solvents [21–24], etc. have been adopted. However, development of high performance gel polymer electrolytes has been an active research area. Recently, ionic liquids





Electrochimica Acta (ILs) have received considerable attention as an electrolyte component or single liquid electrolyte due to their high ionic conductivity, good electrochemical stability, wide electrochemical voltage range, non-flammability, non-volatility, negligible vapor pressure and environmental compatibility [24,25]. It is important to note that ILs plays dual roles in polymer electrolytes such as supplier of additional charge carriers as well as critical role of plasticizers [26,27].

In this paper, we have prepared GPEs using copolymer P(VdF-HFP) and 1- propyl-3-methyleimidazolium bis(trifluromethy lesulfonyl)-imide (PMIMTFSI) ionic liquid. We have investigated the effect of lithium bis(trifluoromethanesulfonyl)imide (LiTFSI) salt and a mixture of plasticizers ethylene carbonate (EC): propylene carbonate (PC) on physicochemical properties and electrochemical performance of the GPEs. We have fabricated three supercapacitor cells using gel polymer electrolytes and activated carbon (AC) as an electrode material and studied electrochemical performance of these supercapacitors. Finally, we have also fabricated a lithium ion battery using best performing gel electrolyte in the configuration: graphite//gel electrolyte//LiFePO₄ and studied its electrochemical performance.

2. Experimental

2.1. Materials

Polv(vinvlidene fluoride-hexafluoropropylene) (P(VdF-HFP), having average molecular weight ~ 455,000 g/mol was used as a host polymer. Lithium bis(trifluoromethanesulfonyl)imide (LiTFSI. > 99.0%) was used as salt. The used ionic liquid was 1- propyl-3methyleimidazoliuum bis(trifluromethylesulfonyl)-imide (PMIM TFSI, > 98.0%) which offers low viscosity (40 cP at 30 °C) [28]. Plasticizers were ethylene carbonate (EC, anhydrous 99.0%) and propylene carbonate (PC, anhydrous 99.7%). All chemicals were procured from Sigma Aldrich and stored inside the argon gas filled glove box (mBRAUN LAB star ECO) with <0.5 ppm H₂O and <0.5 ppm O₂. These chemicals were used without further purification. Acetone (Merck purity \geq 99.5%) was used for the preparation of the polymer electrolyte. N-methyl-2 pylorridone (NMP, analytical grade, Sigma Aldrich), polyvinylidenefluoride as a binder (PVdF, powder, MTI Crop.), acetylene carbon black (CB, MTI Crop.), active cathode material LiFePO₄ powder (<5 µm particle size, Sigma Aldrich), anode material graphite powder (MTI Corp.), activated carbon (AC, TCI Chemicals, Japan), flexible graphite sheets with 0.5 mm thickness (NICKUNJ Eximp Entp P LTD) aluminum (Al) and copper (Cu) foil (MTI Crop.) were used to prepare the supercapacitor and lithium ion battery electrodes.

2.2. Preparation of gel polymer electrolytes (GPEs)

The ionic liquid based P(VdF-HFP) gel polymer electrolyte films of following compositions were prepared using 'standard solution cast' technique:

- (i) PMIMTFSI/P(VdF-HFP) with ratio 80:20 (w/w) (GPE-1),
- (ii) 0.4 M LiTFSI in PMIMTFSI/P(VdF-HFP) with ratio 80:20 (w/w) (GPE-2) and
- (iii) 0.4 M LiTFSI in PMIMTFSI/P(VdF-HFP)/(EC:PC) with ratio 60:20:20 (w/w) (GPE-3).

First, the host polymer P(VdF-HFP) was dissolved in acetone. The liquid electrolyte solutions were prepared by dissolving 0.4 M LiTFSI in PMIMTFSI and 0.4 M LiTFSI in PMIMTFSI/(EC:PC) (60:20). 20 wt% ionic liquid of the total amount of PMIMTFSI was partially substituted by a mixture of plasticizers EC and PC in the ratio 1:1 v/ v. The ionic liquid PMIMTFSI or LiTFSI/PMIMTFSI or LiTFSI/ PMIMTFSI/EC:PC solution was mixed with the P(VdF-HFP)/acetone solution under stirring condition. The weight ratio of liquid electrolyte to host polymer P(VdF-HFP) was fixed at 80:20 (w/w). The solutions became viscous and homogeneous after stirring for 5–6 h due to evaporation of the solvent in ambient condition. Finally, the solutions were cast onto polytetrafluoroethylene containers to get homogeneous and free standing films by slow evaporation of the solvent at ambient condition. The thickness of the prepared freestanding polymer films was in the range from 0.35 mm to 0.5 mm.

2.3. Fabrication of supercapacitors

The activated carbon (AC) and acetylene carbon black (CB) powders were kept in vacuum overnight at ~ 90 °C before use. The electrodes for supercapacitor were prepared by coating a N-methyl-2 pylorridone (NMP) based homogeneous slurry containing AC powder, acetylene carbon black and PVdF in the ratio of 70:10:20 (w/w) on a flexible graphite sheet in a desktop coating machine (Ranga Techno Impex, India). After coating on the graphite sheet, the electrodes were dried at 90 °C under vacuum for 1 day. After drying at 90 °C, the electrodes were cut into 1 cm × 1 cm square shape (average area ~1 cm²). The average thickness of electrodes was about 150–160 µm for activated carbon mass loading of about 1.5 mg/cm². The supercapacitors were fabricated by sandwiching gel polymer electrolytes between two symmetrical carbon electrodes and are denoted as **Cell-1**: AC||GPE-1||AC, **Cell-2**: AC||GPE-2||AC and **Cell-3**: AC||GPE-3||AC.

2.4. Fabrication of lithium ion battery (coin cell)

For lithium ion cell fabrication, LiFePO₄ powder was used as an active material for cathode due to its better cycle ability, low toxicity, low cost, and high thermal stability. LiFePO₄ cathode was prepared by coating on aluminum (Al) foil with a N-methyl-2 pylorridone (NMP) based homogenous slurry containing LiFePO₄ powder, acetylene carbon black and PVdF in the ratio of 80:10:10 (w/w). After coating, the electrodes were dried at 100 °C under vacuum for 1 day. Similarly, negative electrode was prepared by coating on copper (Cu) foil with a NMP based homogenous slurry of graphite powder, acetylene carbon black and PVdF in the ratio of 75:15:10 (w/w). After coating, the graphite electrodes were dried at 100 °C under vacuum for 1 day. The cathode and anode were cut into circular disc area of ~1.13 cm². A graphite/GPE-3/LiFePO₄ CR2032 coin cell (MTI Corp.) was assembled in argon-filled glove box with $H_2O < 0.5 \text{ ppm}$ $O_2 < 0.5 \text{ ppm}$. Due to maximum ionic conductivity, GPE-3 was chosen to fabricate the coin cell of configuration graphite//GPE-3//LiFePO₄.

2.5. Physicochemical characterization of gel polymer electrolytes

X-ray diffraction (XRD) patterns of the polymer electrolytes were recorded at room temperature in an X-ray diffractometer (Bruker AXS, model D8 advance) using Cu-K_{α} radiation ($\lambda = 0.154$ nm) with a scan rate of 0.3° s⁻¹ and a step-size of 0.02° over the 2 θ range of 10°–80°.

The differential scanning calorimetry (DSC) experiments of the polymer electrolytes were performed in a DSC instrument (TA, model Q2000) in N₂ atmosphere using a heating rate of 10 °C min⁻¹ from -60° to 200 °C in the heating cycle. The weights of the sample were maintained in the range of 7–10 mg and empty aluminum pan was used as a reference. The thermo-gravimetric (TGA) experiments of the polymer electrolytes were done in a TGA instrument (TA, model Q600) in N₂ atmosphere using a heating rate of 10 °C min⁻¹ under N₂ flowing at 50 cm³/min from 30° to 500 °C.

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