Contents lists available at ScienceDirect

Electrochimica Acta

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journal homepage: www.elsevier.com/locate/electacta

## Effect of air pressure on the electro-generation of $H_2O_2$ and the abatement of organic pollutants in water by electro-Fenton process



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ABSTRACT

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#### ARTICLE INFO

Article history: Received 20 July 2015 Received in revised form 26 August 2015 Accepted 19 September 2015 Available online 25 September 2015

Keywords: Wastewater treatment Air pressure AOPs Electro-Fenton Acid orange 7 Hydrogen peroxide Compact graphite

#### 1. Introduction

The environmental protection requires advanced processes for the treatment of wastewater contaminated by organic pollutants which are resistant to conventional biological processes. Within this context, great progress has been made in the electrochemical technologies. The main electrochemical procedures utilized for the remediation of wastewater are electroreduction, electrochemical oxidation and indirect electro-oxidation with active oxidants [1]. The most important advantages of electrochemical methods for the treatment of wastewater are their high efficacy, mild operation conditions, ease of automation, versatility and low costs, especially when they are powered by renewable energy from wind and solar sources [1–4]. Recently, the treatment by emerging technologies such as electro-Fenton (EF) has received a great deal of attention [4]. EF process is a very promising tool for the treatment of wastewater contaminated by a wide series of organic pollutants resistant to conventional biological processes [4]. It is based on the electro-generation of hydrogen peroxide in aqueous solution by two-electron reduction of dissolved oxygen (eq. (1)), directly injected as pure gas or bubbled air, on a cathode such as mercury pool [5] or carbonaceous materials, such as compact graphite

(Eq. (2)) which leads to the production of hydroxyl radicals.  $O_2 + 2H^+ + 2 e^- \rightarrow H_2O_2$  $H_2O_2 + Fe^{2+} \rightarrow Fe^{3+} + HO^{\bullet} + OH^-$ 

The electro-generation of  $H_2O_2$  and the abatement of the model organic pollutant Acid Orange 7 (AO7) in

water by an electro-Fenton process were performed under moderate air pressures (up to 11 bar) for the

first time to our knowledge. An increase of the pressure gave rise to a drastic enhancement of the

concentration of hydrogen peroxide. In systems pressurized with air at 11 bar, the electro reduction of

oxygen at a graphite cathode gave rise to a concentration of  $H_2O_2$  of about 12 mM, about one order of magnitude higher than that achieved at atmospheric pressure. This result is attributed to the mass

transfer intensification induced by the higher local concentration of molecular oxygen dissolved in the

aqueous phase. Similarly, for electro-Fenton, a drastic increase of the TOC abatement was achieved upon

increasing the air pressure. The effect of the current was also investigated in detail.

Reaction (2) is propagated through the continuous electrogeneration of  $Fe^{2+}$  by cathodic reduction of  $Fe^{3+}$  (Eq. (3)).

[4,6–7], carbon felt [4,8–9], reticulated vitreous carbon [4,10] and carbon-polytetrafluoroethylene (carbon-PTFE) gas diffusion elec-

trodes (GDE) [4,11]. The utilization of air is usually preferred for its low cost with respect to oxygen. The oxidizing power of  $H_2O_2$  is

enhanced in the presence of Fe<sup>2+</sup> via classical Fenton's reaction

$$\mathrm{F}\mathrm{e}^{3+} + \mathrm{e}^{-} \to \mathrm{F}\mathrm{e}^{2+} \tag{3}$$

 $H_2O_2$  is consumed by cathodic reduction (Eq. (4)), disproportionation (Eq. (5)) and in undivided cells, often used to avoid the voltage penalty of the separator, anodic oxidation (Eq. (6)) [4,11].

$$H_2O_2 + 2H^+ + 2 e^- \rightarrow 2 H_2O$$
 (4)

$$2 H_2 O_2 \to O_2 + 2 H_2 O \tag{5}$$

$$H_2O_2 \rightarrow O_2 + 2 H^+ + 2e^-$$
 (6)

http://dx.doi.org/10.1016/j.electacta.2015.09.109 0013-4686/© 2015 Elsevier Ltd. All rights reserved.

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Consequently, the rate of  $H_2O_2$  accumulation is lower than its rate of electro-generation. Due to the poor solubility of  $O_2$  in aqueous solutions at 1 atm and 25 °C (about 40 or 8 mg L<sup>-1</sup> in contact with pure oxygen or air, respectively) [12] two dimensional cheap graphite electrodes give quite slow generation of  $H_2O_2$ , thus resulting in low  $H_2O_2$  bulk concentrations especially in undivided cells [4,7]. The generation of  $H_2O_2$  is usually accompanied by the parasitic cathodic evolution of hydrogen (eq. (7)) while at the anode the oxygen evolution reaction is expected (Eq. (8)).

$$2\mathrm{H}^{+}+2 \ \mathrm{e}^{-} \to \mathrm{H}_{2} \tag{7}$$

$$2 H_2 0 \to 0_2 + 2 H^+ + 2 e^-$$
 (8)

Various approaches have been described in the literature to increase the local concentration of  $H_2O_2$  [4,7,13–15,27]. Concentrations of  $H_2O_2$  higher than 50 mM in divided cells separated by cationic membranes [4,13] were reached by injecting the gas through GDEs which have higher costs and require a more complicated electrochemical cell layout. An increase of the concentration of  $H_2O_2$  of about one order of magnitude was obtained using microfluidic electrochemical devices equipped with cheap compact graphite cathodes at proper operating conditions [7,14]. A significant increase of the concentration of  $H_2O_2$  was also obtained using dual rotating graphite felt disks [15].

A high concentration of hydrogen peroxide could be theoretically also obtained by increasing the solubility of oxygen in water by using pressurized air or oxygen, thus potentially improving the performances of the EF process. In this context, we report here, for the first time to the best of our knowledge, a study on the effect of the air pressure on both the electro-generation of hydrogen peroxide and the abatement of organic pollutants in water by an electro-Fenton process. Moderate air pressures (1–11 bar) easily achievable in applicative scale electrochemical reactors were used. An increase of the concentration of  $H_2O_2$  of about one order of magnitude was obtained by working at proper operating conditions with moderate air pressure (up to 11 bar). Similarly, a drastically higher abatement of the Acid Orange 7 (AO7), an azoic dye selected as a model organic pollutant resistant to conventional biological processes, was obtained by performing the electro-Fenton process upon increasing the air pressures.

Due to their large-scale production and extensive application, synthetic dyes can cause considerable non-aesthetic pollution and are serious health-risk factors [17]. Since dyes usually present high stability under sunlight and resistance to microbial attack and thermal degradation, most of these compounds are not degradable in conventional wastewater treatment plants. Electrochemical methods are considered to be among the more efficient Advanced Oxidation Processes (AOPs) for the removal of dyes [17]. The azo dye Acid Orange 7 (AO7), also called Orange II (C<sub>16</sub>H<sub>11</sub>N<sub>2</sub>NaO<sub>4</sub>S), was often chosen as model compound to evaluate promising abatement approaches because, as a simple molecule, it can easily be used to test new methodologies; in addition, it is widely used for coloration in paperboard industries and in wool textile dyeing.

The electrochemical oxidation of aqueous solutions of AO7 was previously investigated by various authors [18–26]. The anodic

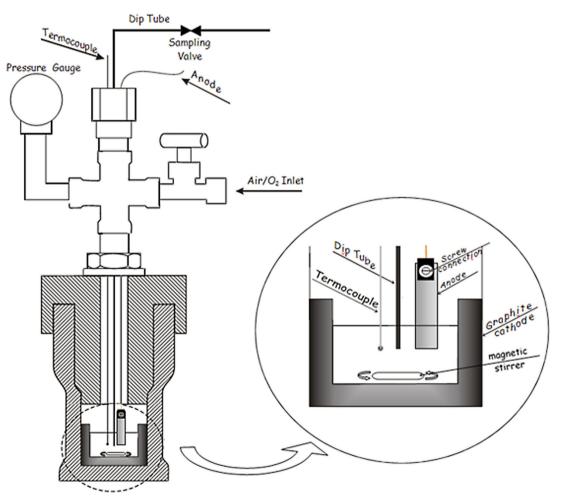


Fig. 1. Schematic diagram of the experimental cell.

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