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## Infrared micro-particle image velocimetry measurements and predictions of flow distribution in a microchannel heat sink

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#### Abstract

The flow distribution in a silicon microchannel heat sink was studied using infrared micro-particle image velocimetry (IR  $\mu$ PIV). The microchannel test piece consisted of seventy-six 110  $\mu$ m wide  $\times$  371  $\mu$ m deep channels etched into a silicon substrate. Inlet and outlet manifolds, also etched into the substrate, were fed by 1.4 mm inner-diameter tubing ports. An image-processing algorithm was developed that significantly improves the quality of IR  $\mu$ PIV recordings in low signal-to-noise ratio environments. A general expression for the PIV measurement depth is presented, which is valid for PIV images that have undergone a threshold image-processing operation. Experiments were performed at two different flow rates: 10 ml/min (Re = 10.2) and 100 ml/min (Re = 102). Little flow maldistribution was observed at the lower flow rate. However, significant flow maldistribution was observed at Re = 102, with the channels near the centerline having an approximately 30% greater mass flux than the channels near the lateral edges of the heat sink. Numerical simulations carried out for flow in the microchannel heat sink agreed very well with the experimental measurements, validating the use of a computational approach for studying the effect of manifold design on flow distribution in microchannel heat sinks.

Keywords: Particle image velocimetry; Microchannels; Flow distribution; Maldistribution; Infrared; Optical diagnostics

#### 1. Introduction

Microchannel heat sinks were first demonstrated by Tuckerman and Pease [1] as a high-performance cooling technique for microelectronics. The increase in cooling demands of high-performance microprocessors has generated increased interest in microchannel heats sinks over the past few years. Although the single-phase fluid flow and heat transfer characteristics in microchannels are now well understood [2,3], less attention has been devoted in the literature to flow distribution within the heat sink, which can adversely affect heat transfer performance. Numerical studies of flow maldistribution in minichannel and microchannel heat sinks have been performed [4,5]; well-characterized experimental results, however, have not been reported.

Accurate measurement of fluid flows in microchannel heat sinks requires diagnostic techniques with micron-scale spatial resolution. One such technique that has grown in popularity is micro-particle image velocimetry ( $\mu$ PIV). The technique was first demonstrated by Santiago et al. [6]. Measurements of the velocity field around a 30  $\mu$ m elliptical cylinder were made in Hele–Shaw flow with a bulk velocity of approximately 50  $\mu$ m/s. A spatial resolution of 6.9  $\times$  6.9  $\times$  1.5  $\mu$ m was achieved. The technique was further demonstrated in a microchannel by Meinhart et al. [7], where a spatial resolution of 13.6  $\times$  0.9  $\times$  1.8  $\mu$ m was achieved. The results agreed to within 2% of the analytical solution for laminar flow in a rectangular microchannel.

The use of  $\mu PIV$  has been limited to applications in which optical access to the fluid flow is available at visible wavelengths. In some applications such as stacked microchannel heat sinks, optical access to the fluid flow in the visible spectrum is unavailable. Since silicon is quite transparent to wavelengths between 1100 and 2500 nm, a

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Nomenclature			
а	aperture radius	и	velocity
$a_{\rm r}$	aspect ratio	$u_{\mathrm{diff}}$	dimensionless diffraction variable
$d_{\mathrm{e}}$	effective particle diameter	$W_{\rm c}$	channel width
$d_{p}$	particle diameter		
$d_{ m s}^{ m r}$	diffraction-limited spot size	Greek symbols	
e	distance between pixels	α	illumination angle
$\boldsymbol{\mathit{F}}$	optical fill factor	$\alpha_n$	eigenvalue
f	focal length	$\delta z_{ m diff}$	contribution to $\delta z_{\rm m}$ due to diffraction
$H_{ m c}$	channel height	$\delta z_{ m DOF}$	
$I_{ m max}$	maximum intensity	$\delta z_{\rm geom}$	•
$I_{ m th}$	threshold intensity	$\delta z_{ m m}$	PIV measurement depth
M	magnification	$\theta$	half-angle subtended by extreme rays passing
$ar{m}_{\mathrm{c}}^{\prime\prime}$	area-averaged mass flux in a channel		through microscope objective
n	index of refraction	λ	wavelength
NA	numerical aperture	$\lambda_0$	wavelength in a vacuum
p	pressure	μ	dynamic viscosity
Re	Reynolds number based on hydraulic diameter	$\rho$	density of fluid
	of the channel	$\phi$	threshold intensity ratio
S	overall pixel dimension	,	ř

diagnostic technique in the infrared range would be advantageous for measuring subsurface flow fields in silicon microdevices. Han et al. [8] first demonstrated an infrared  $\mu PIV$  (IR  $\mu PIV$ ) technique by measuring the velocity field in a micronozzle with a 300  $\mu m$  depth and 40  $\mu m$  throat width. The solid motion of a microrotor was also measured with this infrared diagnostic system. The IR  $\mu PIV$  technique was further discussed by Liu et al. [9], who obtained quantitative measurements in microtubes at various flow rates. The measurements were shown to agree well with laminar flow theory.

Although the IR  $\mu PIV$  technique has shown great promise, implementation of IR  $\mu PIV$  can be difficult due to a low signal-to-noise ratio. The two primary objectives of the present work are: (1) to present further developments to the IR  $\mu PIV$  technique, and (2) to study flow maldistribution in a silicon microchannel heat sink using this technique. The flow maldistribution is further explored using computational fluid dynamics modeling.

#### 2. Experimental setup

#### 2.1. IR µPIV system

The IR  $\mu$ PIV system layout is shown in Fig. 1. Infrared light from a wavelength-tunable, twin ND:YAG laser system is delivered to the micro-device through a fiber optic cable. A  $20\times$  magnification, 0.4 NA microscope objective, corrected for light in the 480–1800 nm range, collects the light scattered by the seed particles. A near-infrared (NIR) camera captures the particle images. The NIR camera employs a  $320\times256$  pixel, indium–gallium arsenide focal plane array that is highly sensitive to wavelengths

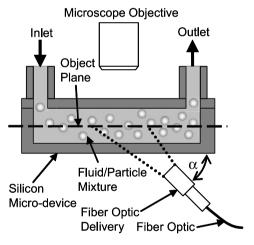


Fig. 1. IR  $\mu PIV$  system configuration.

between 900 and 1700 nm. The pixel size is  $30 \times 30 \, \mu m$  with an optical fill factor greater than 90%. As discussed in Liu et al. [9], the choice of tracer particles is a compromise between flow traceability and particle visibility. A particle diameter of 2.0  $\mu m$  was found to be adequate for the present study. The visibility of the particles is also greatly affected by the incident angle of the fiber optic delivery,  $\alpha$ . The optimum incident angle is dependent on the light scattering characteristics of the tracer particles, which depend on the refractive index of the fluid and particle, the particle diameter, and illumination wavelength. Light scattering from the surfaces of the heat sink may also influence the optimum angle if the surfaces are not optically smooth. For the present work,  $\alpha \approx 30^{\circ}$  was found to yield acceptable results.

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