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Author: Kun-Young Kang Young-Gi Lee Dong Ok Shin Jin-Chul Kim Kwang Man Kim



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Performance improvements of pouch-type flexible thin-film lithium-ion batteries by modifying sequential screen-printing process

Kun-Young Kang^a, Young-Gi Lee^a, Dong Ok Shin^a, Jin-Chul Kim^b, Kwang Man Kim^{a,*}

 ^aResearch Section of Power Control Devices, Electronics and Telecommunications Research Institute (ETRI), Daejon 305-700, Republic of Korea
^bDepartment of Medical Biomaterials Engineering, Kangwon National University, Chuncheon, Kangwon 200-701, Republic of Korea

*Corresponding author. Tel.: +82 42 860 6829; fax: +82 42 860 6836. *E-mail address:* kwang@etri.re.kr (K.M. Kim). 1

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