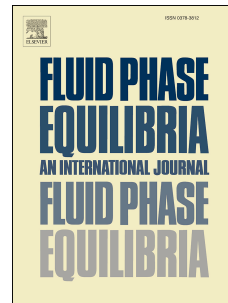


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Improvement of predictive tools for vapor-liquid equilibrium based on group contribution methods applied to lipid technology

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# 1 **Improvement of predictive tools for vapor-liquid equilibrium based** 2 **on group contribution methods applied to lipid technology**

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## 11 **Abstract**

12 Predictive methodologies based on group contribution methods, such as UNIFAC, play a very  
13 important role in the design, analysis and optimization of separation processes found in oils, fats  
14 and biodiesel industries. However, the UNIFAC model has well-known limitations for complex  
15 molecular structures that the first-order functional groups are unable to handle. In the particular  
16 case of fatty systems these models are not able to adequately predict the non-ideality in the liquid  
17 phase. Consequently, a new set of functional groups is proposed to represent the lipid  
18 compounds, requiring thereby, new group interaction parameters. In this work, the performance  
19 of several UNIFAC variants, the Original-UNIFAC, the Linear-UNIFAC, Modified-UNIFAC  
20 and the Dortmund-UNIFAC is compared. The same set of experimental data and the parameter  
21 estimation method developed by Perederic et al. (2017) have been used. The database of  
22 measured data comes from a special lipids database developed in-house (SPEED Lipids database

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