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Solubility and dissolution characteristics of capecitabine in pure lower alcohols and water with methanol mixture solvents at atmospheric pressure and different temperatures

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## ACCEPTED MANUSCRIPT

1	Solubility and dissolution characteristics of
2	capecitabine in pure lower alcohols and water
3	with methanol mixture solvents at atmospheric
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9	Abstract: Capecitabine is a widely used anticancer prodrug of 5-fluorouracil, but up to
10	the present time there is no solubility data reported other than in supercritical carbon
11	dioxide. In this paper, by the polythermal method, the solubility data of capecitabine in
12	fifteen pure lower alcohols and water with methanol mixture solvents were measured
13	from 278.15 K to 323.15 K under atmospheric pressure. The results show that the
14	solubility of capecitabine in linear lower alcohols are bigger than that in corresponding
15	branch chain lower alcohols, and decrease with the increasing of carbons in alkyl of
16	alcohols. Moreover, the solubility of capecitabine increases with the increasing of
17	temperature and mole fraction of methanol in the binary solvent mixtures of water +
18	methanol. To expand industrial application of experimental solubility data of
19	capecitabine in recrystallization, the values measured in selected pure lower alcohols are
20	correlated using the modified Apelblat equation, the Buchowski-Ksiazczak-pletrzyk
21	equation, the van't Hoff equation, the Wilson model and the NRTL model; And for the
22	binary solvent system, the modified Apelblat equation and Jouyban-Acree model are

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