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- ³ Enhancement of desulfurization activity by enzymes
- ⁴ of the *Rhodococcusdsz* operon through coexpression
- ⁵ of a high sulfur peptide and directed evolution

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HIGHLIGHTS

• Demonstrated a novel directed evolution approach to obtain biocatalysts with improved desulfurization specific activity.

17 Q3 • Modified the desulfurization operon by including a gene encoding a sulfur-rich polypeptide to increase the nutritional requirement for sulfur.

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ABSTRACT

Removal of sulfur from petroleum improves the performance of refineries and reduces air pollution from fuel combustion. Biodesulfurization can selectively remove sulfur from petroleum, but improved biocatalysts are needed. This study illustrates a new approach to obtain improved desulfurization biocatalysts. A synthetic gene (Sulpeptide, *S1*) encoding high proportions of the sulfur containing amino acids methionine and cysteine was designed, constructed and cloned, as part of the *Rhodococcus dszABC* (desulfurization) operon, in vector pRESX, under control of the *Rhodococcus kstD* promoter. pRESX*dszABC* and pRESX*dszAS1BC* were electroporated into desulfurization-negative *Rhodococcus opacus* and the strains were transferred through 40 passages in medium with dibenzothiophene (DBT) as the sole sulfur source. Modest increases in desulfurization activity were achieved after 10 passages selecting for rapid growth with DBT. After selection for 40 passages, both the *dszABC* and *dszAS1BC* expressing *R. opacus* strains showed a greater than 20-fold increase in specific desulfurization ability, and exceeded the specific activity of the control, desulfurization positive strain *Rhodococcus erythropolis* IGTS8. This study serves as a proof of concept that engineering with Sulpeptide genes, combined with selective pressure for rapid growth with DBT, can drive evolution of improved desulfurization biocatalysts.

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51 52 **1. Introduction**

The demand for clean energy sources, and attention to the environment, is increasing. Currently one aspect of this demand is that for high quality (low sulfur) crude oil. Biodesulfurization is a potentially useful industrial bioprocess for removal of organic sulfur from petroleum, but biocatalysts with improved performance are needed [1,2]. The purpose of this study was to provide a novel strategy for the production of desulfurization genes and microbial

0016-2361/\$ - see front matter @ 2013 Elsevier Ltd. All rights reserved. http://dx.doi.org/10.1016/j.fuel.2013.04.065 strains that have improved performance regarding the biodesulfurization of organosulfur compounds. The biodesulfurization pathway (the 4S pathway) that catalyzes the selective cleavage of carbon-sulfur bonds in molecules such as dibenzothiophene (DBT), and is encoded by the dsz operon, has been extensively studied [1,3,4]. Multiple efforts employing genetic engineering of the *dsz* operon have been made to increase biodesulfurization activity. but traditional molecular modification methods, such as increasing the copy number and/or altering the expression of the genes that encode the enzymes of the desulfurization pathway resulted in less than expected levels of improvement [5–7]. Omics methods such as the use of microarrays and metabolic modeling indicate that individual enzymes, much less metabolic pathways, do not operate in isolation. Changing the concentration/activity of an individual enzyme can affect the functioning and/or concentration of other enzymes, often in unexpected ways. Consequently, increasing the

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Abbreviations: DBT, dibenzothiophene; *dszABC*, desulfurization operon genes A, B and C; S1, gene encoding the first Sulpeptide gene synthesized and cloned; S1, Sulpeptide 1; DCW, dry cell weight; SOE-PCR, sequence overlap extension polymerase chain reaction.

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activity of a pathway, such as biodesulfurization, to levels relevant
for an industrial process will likely require multiple steps of metabolic engineering, not just altering the expression of the desulfurization genes [5,6,8].

One such step could be to increase the sulfur demand of desul-80 furization-competent cultures to force increased desulfurization 81 82 activity [6], for example by modifying the dsz operon so that it en-83 codes a sulfur-rich polypeptide. This is the first report of a study to 84 employ a sulfur-rich polypeptide to improve desulfurization spe-85 cific activity. If a gene encoding a sulfur-rich polypeptide (Sulpep-86 tide) were inserted into the dsz operon, for example between the 87 first two genes (dszA and dszB) in the operon, and the resulting 88 strain grown with DBT as the sole source of sulfur, the cells would have to express the Sulpeptide gene in order to metabolize DBT. 89 90 The insertion of the Sulpeptide gene within the dsz operon would 91 make it difficult for the microbial culture to delete or inactivate 92 the Sulpeptide gene without also losing desulfurization activity. 93 In the work described here, the Sulpeptide1 gene was constructed. 94 In addition to containing relatively high proportions of cysteine 95 and methionine, S1 also contains a signal sequence intended to 96 facilitate extracellular transport/excretion in order to further in-97 crease the demand of cells for sulfur.

98 A second way to obtain biocatalysts with increased desulfuriza-99 tion activity is to combine the Sulpeptide strategy with directed 100 evolution. The use of directed evolution selection techniques does 101 not require a detailed understanding of cell metabolism, yet it has 102 been used in numerous applications to produce derivative cultures 103 that possess increased levels of enzymatic activity, and/or altered 104 enzymatic activity, while retaining a balanced metabolism [9-105 12]. Directed evolution could be applied to develop improved 106 desulfurization biocatalysts by using repeated passages in medium 107 with DBT as sole sulfur source, to continually select the fastest 108 growing individuals, to obtain derivative cultures that have in-109 creased DBT metabolizing ability.

Here we have combined both strategies by inserting the *S1* gene between *dszA* and *dszB* in the *dsz* operon, transforming this construct into the *dsz*-negative *Rhodococcus opacus*, and subjecting the transformant to repeated passages in medium with DBT as sole sulfur source. The results serve as a proof of concept for this combination of experimental strategies as a way to evolve more efficient DBT metabolizing abilities.

117 **2. Materials and methods**

118 2.1. Bacterial strains and plasmids

Bacterial strains used in this study included Escherichia coli 119 120 DH5a, Rhodococcus erythropolis IGTS8 (ATCC 53968), and R. opacus (ATCC 17039). pGEM-T-Easy and pGEM-3zf(+) vectors(Promega 121 Corp., Madison, WI) were used for gene/plasmid construction in 122 123 E. coli. For the expression of genes in Rhodococcus strains the plas-124 mid pRESX [13], kindly provided by Dr. van der Geize of the Uni-125 versity of Groningen, was used. pRESX replicates in both E. coli 126 and Rhodococcus cultures, contains a gene for kanamycin resis-127 tance, and possesses unique restriction endonuclease sites down-128 stream from promoter PkstD so that gene fragments can be 129 cloned and subsequently expressed in *Rhodococcus*.

130 2.2. Growth condition and medium

For growth experiments with *Rhodococcus* cultures a sulfur-free chemically defined medium, designated as CDM medium, was used. CDM medium consists of: K_2HPO_4 (6.96 g L⁻¹), KH_2PO_4 (1.35 g L⁻¹); NH₄Cl (2.7 g L⁻¹); MgCl₂ (10.2 g L⁻¹); CaCl₂ (2.2 g L⁻¹), adjusted to pH 7.2 with trace elements added at one ml per liter. The $\begin{array}{ll} \mbox{composition of the trace elements solution was (pH 6.7): FeCl_3\cdot 6H_2. \\ O (2.04 g L^{-1}); ZnCl_2 (70 g^{-3} L^{-1}); MnCl_2\cdot 4H_2O (100 g^{-3} L^{-1}); CoCl_2. \\ \cdot 6H_2O & (200 g^{-3} L^{-1}); CuCl_2\cdot 2H_2O & (20 g^{-3} L^{-1}); NiCl_2\cdot 6H_2O \\ (20 g^{-3} L^{-1}); Na_2MoO_4\cdot 2H_2O (40 g^{-3} L^{-1}); H_3BO_4 (20 g^{-3} L^{-1}). Ethanol or glucose, at 2 M^{-3}served as the carbon source, and dibenzo-thiophene (DBT) was supplied at 0.1 M^{-3}as the sole source of sulfur. \\ \end{array}$

2.3. Construction of S1 and recombinant plasmids

Sulpeptide 1 is a synthetic gene of 267 base pairs (bp). It was 143 designed to have a leader sequence of 89 bp, and a ribosome bind-144 ing site. The protein coding region of the Sulpeptide 1 gene con-145 tains an ATG start codon and 3 consecutive stop codons. The 146 entire translated region is 50 amino acids long, 25 of which are a 147 bacterial signal sequence that includes a bacterial secretion signal 148 sequence [14] (to facilitate the excretion of the Sulpeptide 1 pro-149 tein from the bacterial cell) while of the remaining 25 amino acids 150 in the mature sequence, 7 are cysteines and 6 are methionines (sul-151 fur-containing amino acids). A DNA sequence corresponding to the 152 entire amino acid sequence and optimized for codon usage was 153 synthesized by Eurofins MWG Operon (Ebersberg, Germany) and 154 supplied as plasmid pUC57. The portion of the native dsz operon 155 from R. erythropolis IGTS8 from the initiation codon of the first gene 156 in the operon (*dszA*) through the termination codon of the third 157 gene in the operon (dszC) had previously been cloned into pGEM 158 T-easy (Promega) [15]. It was PCR amplified from this construct 159 and cloned into pGEM-3Zf(+) (Promega), producing pGEM3Zf(+)ds-160 *zABC* to use as starting material for all subsequent modifications. 161

DszA was PCR amplified from pGEM-3Zf(+)*dszABC* using a 5' primer incorporating an EcoRI site and a 3' primer designed for overlap extension PCR (SOE-PCR) with S1 that was PCR amplified from pUC57 using a 3' primer incorporating a BamHI site and a 3' primer designed for SOE-PCR with the *dszA* amplicon. Following this SOE-PCR step, the *dszA-S1* amplicon was cleaved with EcoRI and BamHI, gel purified, and cloned into the EcoRI and BamHI sites of pGEM3Zf(+) to form pGEM*dszAS1*.

The *dszBC* fragment from pGEM-3Zf(+)*dszABC*was PCR amplified using a 5' primer incorporating an Xbal site and a 3' primer incorporating a HindIII site. After cleavage of this amplicon as well as pGEM*dszAS1* with Xbal and HindIII, both DNAs were gel purified and ligated together. As the Xbal and HindIII sites are located, in that order, downstream of the BamHI site in pGEM-3Zf(+), this produced plasmid pGEM*dszAS1BC* containing an insert with the following gene sequence: *dszA-S1-dszBC*.

The dszA-S1-dszBC insert was then PCR amplified using a 5' pri-178 mer incorporating an Ndel site and 3' primer incorporating a BglII 179 site. After cleavage of this amplicon with NdeI and BglII it was 180 cloned into Ndel-BglII double digested vector pRESX [13], placing 181 the *dszA-S1-dszBC* sequence under the control of the *kstD* promoter 182 in plasmid pRESXdszAS1BC. Plasmid pRESXdszAS1BC was then elec-183 troporated into R. opacus as described in the following section. At 184 the same time *dszABC* was PCR amplified from pGEM-3Zf(+)*dszABC* 185 using the same primer set, and also cloned in the same way into 186 pRESX downstream and under control of the kstD promoter. 187

2.4. Electroporation into R. opacus

Electroporation of *R. opacus* employed cells grown in NZ broth 189 at 30 °C and harvested at OD_{600nm} of 0.6 [13]. Cells were collected 190 by centrifugation at 4 °C and washed 4 times with 1.0 ml ice cold 191 0.3 M sucrose; they were then resuspended in one fiftieth volume 192 of 0.5 M sucrose.100 L^{-6} (microliters) of cells were added to ice 193 cold 0.2 cm electroporation cuvettes, 2 L⁻⁶ plasmidDNA was 194 added, and then electroporation was performed at 25 µF, 2.4 kV, 195 800 Ω . Cells were diluted immediately in 5.0 ml NZ broth and 196

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