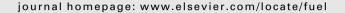


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Fuel





A new screening tool for evaluation of steamflooding performance in Naturally Fractured Carbonate Reservoirs

Ali Shafiei a,*, Maurice B. Dusseault a, Sohrab Zendehboudi b, Ioannis Chatzis b

HIGHLIGHTS

- ▶ Steamflooding is studied through field data, PSO-ANN, and statistical approaches.
- ▶ Predictive tools are developed to predict steamflooding performance in NFCRs.
- ▶ PSO-ANN combines local and global searching abilities of ANN and PSO, respectively.
- ▶ Fracture permeability has a significant impact on the steamflooding performance.
- ▶ Reasonable agreement is observed between the predictions and experimental data.

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ABSTRACT

Appropriate production method selection for Viscous Oil (e.g., Heavy Oil, Extra Heavy Oil, and Bitumen) Naturally Fractured Carbonate Reservoirs (VO NFCRs) mostly depends on the quality of the fluid and reservoir properties. Selection of a particular production method for a reservoir is generally evaluated through an exhaustive experimental, field pilot, and mathematical modeling approach. In the absence of robust and quick predictive tools, using connectionist techniques for performance prediction of a particular production method can be a valuable asset. In this study, a new screening tool is developed based on Artificial Neural Networks (ANNs) optimized with Particle Swarm Optimization (PSO) to assess the performance of steamflooding in VO NFCRs. As expected, Recovery Factor (RF) and Cumulative Steam to Oil Ratio (CSOR) during steamflooding are highly affected by the magnitudes of oil saturation and viscosity. The developed PSO–ANN model, conventional ANN and statistical correlations were examined using real data. Comparison of the predictions and real data implies the superiority of the proposed PSO–ANN model with an absolute average error percentage < 6.5%, a determination coefficient $(R^2) > 0.98$, and Mean Squared Error (MSE) < 0.06, in contrast with conventional ANN model and empirical correlations for prediction of RF and CSOR. This indicates a great potential for application of hybrid PSO–ANN models to screen Viscous Oil carbonate reservoirs for steamflooding.

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1. Introduction

Different types of carbonate rocks, mostly naturally fractured make up about 30% of the sedimentary rocks on the earth's surface. Also, they contain around 40–45% of the world's present proven conventional oil reservoirs [1] and above 20% of the world's Viscous Oil (VO) endowment (including Heavy Oil, Extra Heavy Oil, and Bitumen) [2–4]. The presence of VO in NFCRs is reported in many countries including Iran, Canada, the USA, Brazil, Congo, Turkey, Egypt, Russia, Oman, Kuwait, Saudi Arabia, China, India, Cuba, Italy, France, Algeria, Libya, Congo, and Mexico [4].

* Corresponding author. Tel.: +1 519 7226680.

E-mail address: geomekker@gmail.com (A. Shafiei).

According to the U.S. Energy Information Administration (EIA) in their 2011 International Energy Outlook report, the global demand for liquid fossil fuels will increase from 85.7×10^6 b/d in 2008 to 112.2×10^6 b/d in 2035, mainly because of the growing world population and development of industrial sectors. This increase in global energy demand will be led especially by rapidly developing economies such as China and India [5]. It is also expected that by 2035, VO will make up about 17% of the daily world oil production, and this includes VO from NFCRs, as well. The current contribution of VO to the world daily oil production is about $9-10 \times 10^6$ b/d, almost all from sandstones [4,5]. Large VO deposits in carbonates (Fig. 1) are far less common and of lower porosity (usually $\phi < 20\%$) than VO sandstones; nevertheless, carbonates host about 2×10^9 b of VO worldwide.

^a Department of Earth and Environmental Sciences, University of Waterloo, Waterloo, ON, Canada N2L 3G1

^b Department of Chemical Engineering, University of Waterloo, Waterloo, ON, Canada N2L 3G1

Nomenclature Acronyms and abbreviations mD milliDarcv 2D. 3D two or three dimensional MPa mega pascal artificial intelligence ΑI n number of samples ANN Artificial Neural Network two random variables varying between 0 and 1 (Eqs. r_1, r_2 ANOVA analysis of variance R^2 BP **Back Propagation** coefficient of determination **CSOR** Cumulative Steam to Oil Ratio S_{o} oil saturation (% or fraction) water saturation (% or fraction) FIA **Energy Information Administration** S_w **EOR Enhanced Oil Recovery** Τ temperature in °F or °C HO NFCR Heavy Oil Naturally Fractured Carbonate Reservoir $T_i(k)$ actual output HO Heavy Oil inertia weight (Eqs. (2)-(4)) w_k **MAPE** maximum absolute percentage error X_i position of the *i*-th particle **MEAE** mean absolute error local best position and global best particle position (Eqs. χ_l, χ_g **MIPE** minimum absolute percentage error (2)-(4)**MSE** Mean Squared Error steam quality (% or fraction) **NFCR** Naturally Fractured Carbonate Reservoir $Y_i(k)$ expected output depth in meters NN neural network z OOIP overall composition of component i Oil Originally In Place z_i **PSO** Particle Swarm Optimization limiting factor (Eqs. (2)–(4)) RF Recovery Factor vectors of real velocity and position, respectively (Eqs. SD Steam Drive (2)-(4)SF Steamflooding VO NFCR Viscous Oil Naturally Fractured Carbonate Reservoir Greek letters VO Viscous Oil inertia weight m XHO Extra Heavy Oil μ dynamic viscosity (kg m/s or cP) difference operator Δ **Variables** porosity ф best ever particle position of particle *i* P_i^g global best position in the swarm until iteration t Subscripts V_i^t velocity vector at iteration t particle i °ċ degrees celsius maximum max ٥F degrees fahrenheit minimum min b barrel of oil acceleration coefficients (Eqs. (2)–(4)) C1. C2 **Superscripts** D Darcy Μ measured F Produceability factor – kh/μ (mD-m/cP) Network net G number of training samples Predicted reservoir thickness H current iteration (Eqs. (2)-(4)) k Metric conversion factors permeability (milliDarcy or Darcy) ٥F $(^{\circ}C \times 1.8) + 32$ fracture permeability (mD or D) K_f 1 barrel oil 0.159 m³ k_v, k_h Permeability in Darcies, vertical, horizontal 6.8947 kPa 1 psi meters m 1 psi/ft 22.62 kPa/m or 22.62 MPa/km number of output nodes m

In this paper, VO is defined as all types of oil with viscosity greater than 100 cP *in situ*. The crude oil is called Heavy Oil (HO) when the viscosity is in the range of 100–10,000 cP *in situ*, whereas Extra Heavy Oil (XHO) is crude oil with viscosity higher than 10,000 cP at thermodynamic reservoir conditions, but with a density over 1.0 g/cm³. Finally, all crude oils having a viscosity higher than 10,000 cP *in situ* are referred to as Bitumen [2,6]. There is no universal definition for VO in the literature. For other definitions see Dusseault and Shafiei [6].

A quick look at the worldwide Enhanced Oil Recovery (EOR) surveys published in the Oil and Gas Journal during the last two decades shows that steam injection is the only commercialized viscosity reduction approach. Over 70% of the current VO production worldwide involves steam injection, and this dominance will continue into the foreseeable future [7–14]. Technologies required for economical VO production in NFCRs, particularly XHO and Bitumen, have major differences compared

to conventional oil recovery methods. It is usually necessary to reduce the viscosity; in practice, this can be achieved by heating, diluting, reducing the molecular weight (usually pyrolytically), or a combination of these methods. Despite the immense resource size, a full-field commercial thermal production operation in VO NFCRs has not yet been reported. The application of thermal processes to VO NFCRs remains limited to very few vertical well steamflooding and cyclic steam stimulation field pilots in Canada, France, Italy, Turkey, China, the USA, Egypt, Syria, Congo, Kuwait, and Saudi Arabia [4]. To date, only primary cold production (e.g., Oman, Iran, Iraq, Kuwait, Saudi Arabia, Turkey, France, Italy, Cuba, Brazil, China, Russia, Congo, and Mexico) and CO₂ flooding (e.g., Turkey) have achieved some commercial success in accessing this immense energy resource [4].

Several experimental and mathematical models are reported for performance prediction of steamflooding processes in VO sandstones, and some of these are briefly mentioned here. For instance,

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