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Statistical Optimization of Lactic Acid Extraction using Green Emulsion Ionic Liquid

Membrane (GEILM)

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Abstract: Recently new development in the existing emulsion liquid membrane (ELM)

technique is the use of green solvents and ionic liquids to form a stable green emulsion ionic

liquid membrane (GEILM) which will help in curbing the environmental problems caused by

petroleum-based solvents. In the present investigation, lactic acid (LA) extraction has been

carried out by using GEILM. The w/o emulsion was prepared by using diluents solution (rice

bran oil (70%, v/v) as a natural green solvent, hexane (30%, v/v) as an organic solvent), span

80 (2.66%, v/v of diluents solution) as a surfactant, aliquat 336 (0.2%, v/v of diluents solution)

as an ionic liquid, and sodium hydroxide (NaOH) as an internal phase reagent. The obtained

GEILM was stable for 90 min which is ideal time for ELM operations. Therefore, rice bran oil

(RBO) as a green solvent has shown a great potential for its applications in the various existing

ELM processes. Initially, a 2- level fractional factorial design (FFD) was applied for the

selection of important process parameters influencing the LA extraction significantly and then

Box-Behnken design (BBD) was used to optimize the process conditions. 95±3.5% LA

extraction efficiency has been obtained under the optimized process conditions.

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