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## ACCEPTED MANUSCRIPT

Study on the Water State and Distribution of Chinese Dried Noodles during the
Drying Process
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Running title: Water State and Distribution of Chinese Dried Noodles
Abstract:
In this study, the water state and distribution of Chinese dried noodles during
drying process was investigated by low-field nuclear magnetic resonance (LF-NMR).
Transverse relaxation times $(T_2)$ were achieved by LF-NMR coupled with a 0.5 T
permanent magnet equivalent to a proton resonance frequency of 21 MHz at 32 °C.
Three populations of water state can be distinguished: strongly bound water ( $T_{21}$ , 0.04-
0.40ms; $A_{21}$ , 0.25-19.08%), weakly bound water ( $T_{22}$ , 0.96-5.34; $A_{22}$ , 80.81-98.44%),

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