## Accepted Manuscript

Classification of puffed snacks freshness based on crispiness-related mechanical and acoustical properties

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PII: S0260-8774(17)30540-X

DOI: 10.1016/j.jfoodeng.2017.12.013

Reference: JFOE 9116

To appear in: Journal of Food Engineering

Received Date: 10 April 2017

Revised Date: 24 October 2017

Accepted Date: 17 December 2017

Please cite this article as: Sanahuja, S., Fédou, M., Briesen, H., Classification of puffed snacks freshness based on crispiness-related mechanical and acoustical properties, *Journal of Food Engineering* (2018), doi: 10.1016/j.jfoodeng.2017.12.013.

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journal of food engineering

## ACCEPTED MANUSCRIPT

1	Classification of puffed snacks freshness based on crispiness-related mechanical and
2	acoustical properties
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11	Highlights
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13	• Acoustics strongly influence the sensory perception of puffed snacks' freshness.
14	• Multisensory integration of crispiness is modeled using instrumental data.
15	• The parameters impacting crispiness are evaluated to enable product optimization.
16	• The classification accuracy of crispiness is improved using spectral features.
17	• Machine learning is introduced for rapid quality control of food texture.
18	
19	Abstract
20	
21	The use of instrumental methods to support sensory panels in the routine quality control of
22	crispiness remains challenging. Texture analysis is often insufficient to accurately classify this
23	complex sensory attribute. Herein, 70 different food properties were combined via machine
24	learning algorithms to mimic multisensory integration. Force and sound were measured
25	during crushing of puffed snacks equilibrated at different humidity levels. Sensory panels

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