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Mechanistic Understanding of Case-hardening and Texture Development During Drying of Food Materials

Tushar Gulati, Ashim K. Datta

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## **ACCEPTED MANUSCRIPT**

## Mechanistic Understanding of Case-hardening and Texture Development During Drying of Food Materials

Tushar Gulati and Ashim K. Datta\*

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Department of Biological and Environmental Engineering, Cornell University, Ithaca, NY-14853, USA.

\*Corresponding author: 208 Riley Robb Hall, Ithaca, NY-14853; Email: akd1@cornell.edu; Phone: (607) 255-2482.

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