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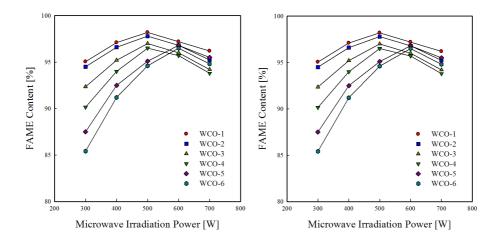
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Graphical Abstract

The optimal conditions at an AV of 1.25 mg KOH/g were determined as follows: catalyst amount, 1.0 wt%; microwave power, 500 W; molar ratio of methanol/WCO, 8; and reaction time, 6 min.



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