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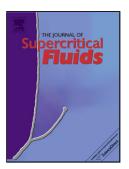
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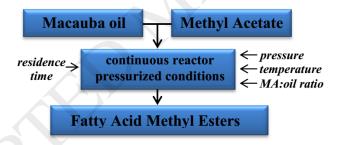


### ACCEPTED MANUSCRIPT

# Esters production in continuous reactor from macauba pulp oil using methyl acetate in pressurized conditions

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#### Graphical abstract



#### **Highlights**

- Continuous FAME production from macauba pulp oil was investigated at high pressures.
- Process variables effects were assessed through and experimental design
- FAME and triacetin production kinetic was determined in different temperatures
- Ester and triacetin degradation was observed at temperatures higher than 325 °C.
- Supercritical conditions allowed the use of high FFA oils for biodiesel production.

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