### Accepted Manuscript

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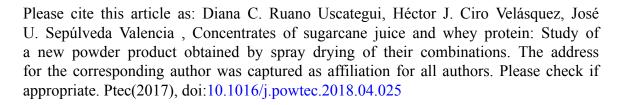
PII: S0032-5910(18)30297-3

DOI: doi:10.1016/j.powtec.2018.04.025

Reference: PTEC 13326

To appear in: Powder Technology

Received date: 4 October 2017 Revised date: 8 March 2018 Accepted date: 14 April 2018



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## **ACCEPTED MANUSCRIPT**

Concentrates of sugarcane juice and whey protein: Study of a new powder product obtained by spray drying of their combinations

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#### 1. Introduction

Sugarcane (Saccharum officinarum L.) is a monocotyledonous plant belonging to the family of grasses. From its stem, it is possible to extract juice with a high sugar content that is used in the production of crystalline sucrose, panela and biofuels. Sugarcane cultivation and panela production have great importance in Colombia because of their significant participation in the economy, generating employment and their role in the food security of the population [1]. The panela is commercialized basically in a granulated form or a block with low alternatives for marketing. However, sugarcane juice (JCP) is a product susceptible to be converted to a powder form by spray drying, with the addition of carriers [2,3] or other raw materials.

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