



Investigation of a solar energy driven and hollow fiber membrane-based humidification–dehumidification desalination system



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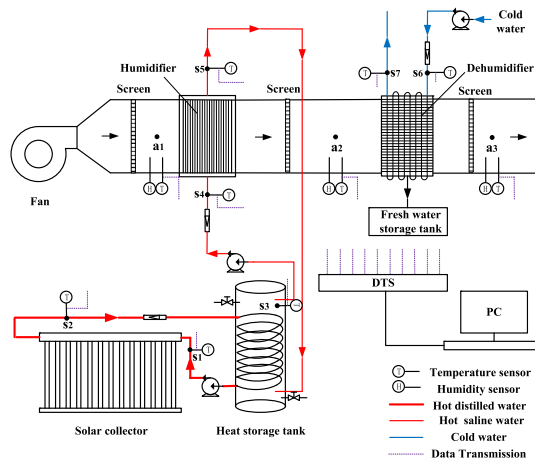
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HIGHLIGHTS

- A solar energy driven and membrane-based desalination system is proposed.
- Testing and modeling for the whole system is performed.
- High-purity water is produced at a specific water production rate of $25.88 \text{ kg m}^{-2} \text{ d}^{-1}$.
- The system COP is 0.75 and its electric COP is 36.13.

GRAPHICAL ABSTRACT

A solar energy driven and membrane-based humidification–dehumidification desalination system (MHDD).



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ABSTRACT

A solar energy driven and membrane-based air humidification–dehumidification desalination (MHDD) system is proposed. A test rig is designed and constructed to investigate the performance of the system. The test rig consists of a U-tube evacuated solar collector, a heat storage water tank, a membrane-based humidifier (hollow fiber membrane module) and a dehumidifier (a fin-and-tube heat exchanger). A theoretical model for the whole system simulation is developed and validated. Performance indices of the system, such as the specific water production rate on the basis of unit area of membrane (SWR), specific electric energy consumption on unit volume of water production (SEC), coefficient of performance (COP) and electric coefficient of performance (COP_E) are investigated. The effects of various parameters including the saline water flow rate, the air flow rate and the packing fraction of the membrane module, etc., on system performance are examined. It indicates that solar energy accounts for 92.0% of the energy consumption by the whole system. Sensible heat losses account for most of the energy losses from the system. High-purity water is produced by this system at a SWR of $25.88 \text{ kg m}^{-2} \text{ d}^{-1}$, a SEC of 19.23 kW h/m^3 ,

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Nomenclature

A	area (m ²)	<i>Greek letters</i>	
A_a	outer surface area of absorber tubes (m ²)	α	absorptivity of the selective absorbing coating
A_e	effective heat absorption area of absorber tubes (m ²)	δ	thickness (m)
A_p	the projection area of absorber tubes (m ²)	ε	effectiveness
A_v	packing density (m ² /m ³)	φ	packing fraction
c_{pa}	specific heat of air (kJ kg ⁻¹ K ⁻¹)	η_H	humidification efficiency
c_{ps}	specific heat of solution (kJ kg ⁻¹ K ⁻¹)	η_o	fin efficiency
C	correction factor	θ	incidence angle (degree)
d/D	diameter (m)	κ	incidence angle modifier
D_h	hydraulic diameter (m)	λ	heat conductivity (Wm ⁻¹ K ⁻¹)
D_{vm}	moisture diffusivity in membrane (m ² /s)	λ_E	electric conductivity of solution
f	friction factor	ν	kinematic viscosity (m ² /s)
F_R	the collector heat removal factor	ρ	density (kg/m ³)
H	enthalpy (kJ/kg), height (m)	τ	transmissivity of the outer glass
H_w	latent heat of water evaporation (kJ/kg)	ω	humidity (kg/kg)
h	convective heat transfer coefficient (kW m ⁻² K ⁻¹)	Π_c	wet perimeter of channel (m)
I_t	the global solar radiation on horizontal plane (W/m ²)	<i>Superscripts</i>	
J	Colburn j factor	*	dimensionless
k	convective mass transfer coefficient (m/s)	<i>Subscripts</i>	
l/L	length (m)	a	air
Le	Lewis number	c	cold side, channel
m	mass flow rate (kg/s)	coil	coil heat exchanger in the heat storage tank
m^*	dimensionless mass ratio	Cal	calculated
$m^* \text{ Lat}$	dimensionless latent heat ratio	D	dehumidifier
$m^* \text{ Sen}$	dimensionless sensible heat capacity ratio	e	environment
n_{col}	number of solar collector tubes	E	electrical
n_f	number of fibers	f	distilled water in the collector tube
N_L	number of fibers along air flow direction	fan	fan
N_r	number of tube row	fin	aluminum fins in the dehumidifier
NTU	Number of Transfer Units	h	hot side
Nu	Nusselt number	H	humidifier
P	pressure (Pa)	i	inlet, inner
P_f	fin pitch (mm)	Lat	latent heat
P_L	longitudinal pitch (mm)	m	membrane, mass
P_T	transverse pitch (mm)	max	maximum value
Pr	Prandtl number	min	minimum value
q	heat transfer rate (kW)	o	outlet, outer
Re	Reynolds number	p	the absorber tube
RH	relative humidity (%)	pump	pump
R_w	thermal conduction resistance (K/W)	real	real
Sh	Sherwood number	s	solution
T	temperature (K)	Sen	sensible heat
U	heat transfer coefficient (W m ⁻² K ⁻¹)	solar	solar energy
U_L	the collector overall loss coefficient (W m ⁻² K ⁻¹)	t	heat storage tank
u	velocity (m/s)	tot	total
V	specific volume (m ³ /kg)	Test	tested
W	width (m), power (kW)	w	water
X	solution concentration (%)		
x	spatial coordinate (m)		
y	spatial coordinate (m)		

a COP of 0.75 and a COP_E of 36.13. The feasible operating parameters investigated are: hot saline water flow rate, 236 L/h for per unit area of membrane; air flow rate, 25 m³/h for per unit area of membrane; module packing fraction, 30%.

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1. Introduction

Water is the source of life. Nowadays, drinkable water has become a scarce commodity in many places of the world. An

increasing amount of water is demanded by many developed Countries (USA, EU, Japan, etc.) as well as highly crowded emerging countries (China, India, Brazil, etc.) [1]. Following the energy crisis, water crisis has become a key bottleneck restricting the

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