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Formaldehyde Emissions from Seams and Cut Edges of Laminate Flooring:

Implications for Emission Testing Protocols and Exposure Estimation

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Abstract

Concern about high formaldehyde emission from specific models of laminate flooring (LF)

products has recently drawn wide public attention in the U.S. This raises questions about how

to best test emissions of LF products and how to make appropriate model assumptions when

conducting relevant lifetime exposure and risk assessments. This paper presents a preliminary

study focused on these questions. Formaldehyde emissions were measured in 20-L

environmental chambers for 6 months for two LF products made with low- and high-emitting

composite wood core. Tests were conducted for specimens with and without exposed seams

("click-joints" at the sides and ends of each flooring plank) and perimeter cut edges. Results

demonstrate that exposed seams and cut edges can contribute significantly to overall

emissions, especially for the product with a high-emitting core, and this effect could last long

after flooring installation. Testing with no exposed seams and perimeter cut edges might allow

a finished flooring product with a high-emitting core and high emissions after installation to

meet low-emitting labelling criteria inappropriately.

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