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Thermal Energy Storage Tank Sizing for Biomass Boiler Heating Systems Using Process Dynamic Simulation

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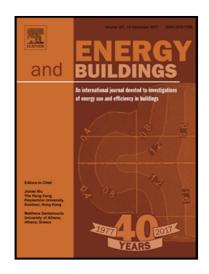
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#### ACCEPTED MANUSCRIPT

### Highlights

- Substantial variation exists in recommended thermal energy storage (TES) size
- Process dynamic simulation provides the ability to estimate optimum conditions
- Process dynamic simulation of a pellet boiler was done using real-world data for testing
- Optimum TES size should be based on heat demand around 45% of boiler capacity



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