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Influence of nitrogen pre-irradiation at different temperatures on surface blistering and deuterium retention in tungsten



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ABSTRACT

Nitrogen seeding is considered to be used to reduce the power load onto tungsten divertor armors in tokamaks. Consequently, plasma-material interactions will be affected by seeded nitrogen impurities. The influence of nitrogen pre-irradiation on deuterium induced blistering and deuterium retention in rolled tungsten has been investigated at different pre-irradiation temperatures in the linear plasma device STEP with ion flux > $10^{21} \, \text{m}^{-2} \, \text{s}^{-1}$. Commercially rolled W samples were sequentially exposed to nitrogen plasma (380 K and 470 K) and deuterium plasma (510 K). Surface observations show that nitrogen pre-irradiation suppresses deuterium-induced surface blistering. Thermal desorption spectroscopy measurements indicate that deuterium retention in the rolled tungsten is reduced due to nitrogen pre-irradiation, and it significantly changes with the pre-irradiation temperature. These phenomena are supposed to be related to the formation and change of WN_xs at different temperatures which is validated by X-ray photoelectron spectroscopy analyses.

1. Introduction

Tungsten (W) is a leading candidate for plasma facing materials (PFMs) in fusion devices because of its high melting point, high thermal conductivity and low sputtering yield for light elements [1]. From the material research perspective, one of the key challenges is to ensure that PFMs can survive under the extreme heat loads, both for steady-state and transient conditions [2,3]. Impurity seeding (noble gases or nitrogen) is applied to reduce the power load onto the divertor armors. Extrinsic gas species are injected into the plasma edge and dissipate a significant fraction of the incoming power by radiation [4]. However, impurity seeding results in complicated plasma-material interactions. One of the important issues is the interactions between seeded impurities and W-PFMs, and its influence on fuel retention in W-PFMs [5–7].

The influence of nitrogen (N) pre-irradiation on deuterium (D) retention in W has been studied in the electron cyclotron resonance plasma chamber 'PlaQ' with low-flux plasmas ($\sim 10^{19} \, \text{m}^{-2} \, \text{s}^{-1}$) [8]. The results indicate that N pre-irradiation at 500 K influences surface blistering and increases D retention in W, while few changes have been found when the pre-irradiation temperature reduces to 300 K. The formation of W-N layer is supposed to be responsible for these observations [8]. However, the change of WN_x components on the bulk W surface irradiated by high-flux N plasmas (> $10^{21} \, \text{m}^{-2} \, \text{s}^{-1}$) at different temperatures is little known, and the underlying mechanism of how D behavior in W is affected by N pre-irradiation at different temperatures needs to be revealed.

In this work, W samples were sequentially exposed to N and D plasmas with a flux of $\sim 10^{26}\,m^{-2}\,s^{-1}$ and a high fluence of $\sim 10^{26}\,m^{-2}$ in the linear plasma generator STEP [9]. The effect of N pre-irradiation at different temperatures on surface blistering and D retention in W is studied, and the relevant mechanism is discussed.

2. Experimental details

The commercial polycrystalline tungsten (> 99.95 wt.% purity) with grain size of 2–5 µm was used in this work, which was produced by Advanced Technology and Materials Co., Ltd China. The specimens with dimensions of $10 \times 10 \times 1 \text{ mm}^3$ were cut from a rolled W sheet. They were electrolytic polished. Thereafter, the W samples were annealed at 1273 K for 1 h at a background pressure of 5×10^{-4} Pa.

N and D plasma exposures were carried out in the linear plasma generator STEP located at Beihang University [9]. The plasma was produced by a LaB₆ source and confined by an axial magnetic field of < 0.1 T. Electron density, temperature and the flux of the plasma beam were measured by a triple Langmuir probe. The exposure temperature was measured by a K-type thermocouple attached to the back of targets. The impinging ions were accelerated by applying a negative

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bias voltage of 80 V. According to [10], the N ions at this condition are easier to be ionized to N⁺ and N₂⁺ and D ions could be ionized to D⁺, D₂⁺ and D₃⁺. We are not sensitive to the ion species and assume that the N ions are N⁺ and the D ions are D⁺. In the N irradiation we applied the arc voltage of 71 V, the arc current of 28 A and the working pressure is 0.1 Pa. In the D implantation experiment the arc voltage is 65 V; the arc current is 20 A and the working pressure is 0.3 Pa. The W samples were first exposed to N plasma at 380 K and 470 K with a flux of 1×10^{22} N m⁻² s⁻¹ and a fluence of 1×10^{22} N m⁻², and then to D plasma at 510 K with a flux of 1×10^{22} D m⁻² s⁻¹ and a fluence of 1×10^{26} D m⁻².

After plasma exposures, surface morphology was observed by a scanning electron microscope (SEM, MIRA3 TESCAN). D desorption behaviors in the irradiated W were analyzed by thermal desorption spectroscopy (TDS). The tungsten targets were heated up to 1273 K with a ramping rate of 1 K/s. The residual gases such as D₂ (mass 4), HD (mass 3) were monitored by a quadrupole mass spectrometer (MKS micro Vision). When calculating the total D retention, D from HD and D₂ was taken into account. The uncertainty in the measurement is mainly attributed to calibration process, which is about 5% in the present setup. To investigate the formation and change of nitrides during pre-irradiation, X-ray photoelectron spectroscopic analysis (XPS) were performed on N-irradiated W samples. The measurements were conducted in a ESCALAB 250Xi XPS system using Al Ka source (CAE mode: Pass Energy 50.0 eV). Sputtering depth profiling was achieved by argon (Ar) ions etching. The energy of Ar⁺ was 3000 eV and the ion current density was 231.8 nA/mm². The tilt angle of 50° with respect to the surface normal was applied.

3. Results

3.1. Surface morphology

Fig. 1 shows surface morphology of the W samples before and after being exposed to different plasma species at different temperatures. In the N-only case as shown in Fig. 1(b) and (c), surface morphology does not change significantly. After D implantation, we find the surface with N pre-irradiation is easier to be sputtered by D as shown in Fig. 1(f). With only D implantation at 510 K, the surface is covered by a large number of small blisters with an irregular shape and a diameter of 0.1-5.0 µm as shown in Fig. 1(d). Most of the blisters size are 0.5-1.0 µm and just very few blisters are 3.0-5.0 µm. We have calculated the area of the blisters in a random area of $500 \times 500 \,\mu\text{m}^2$ and eventually find that blisters account for $\sim 4.6\%$ of the surface. For samples sequentially exposed to N plasma and D plasma, surface blistering is quite different compared to the D-only case. As shown in Fig. 1(e), with N pre-irradiation at 380 K, only a small number of blisters with a diameter of 0.1–5.0 µm are observed. Most of the blisters size are 0.2-0.5 µm and the blistering area ratio decreases to 3.7%. While with N pre-irradiation at 470 K (Fig. 1(f)), a tiny minority of 0.1-3.0 um blisters are found on the exposed surface. Most of the blisters size is about 0.1–0.2 µm and the blistering area ratio dramatically reduces to about 0.4%. Therefore, the surface morphology observations indicate that N pre-irradiation can inhibit D-induced surface blistering, and it exhibits a strong temperature dependence.

3.2. Deuterium retention

The D₂ desorption spectra for the targets exposed to D-only and sequential N–D plasmas are shown in Fig. 2(a). The target only exposed to D plasma at 510 K has a dominant desorption peak at 735 K. The dominant desorption peak for 470 K N pre-irradiation shifts to 667 K, and the total desorption significantly decreases compared to the D-only case. The shape of the 380 K N pre-irradiation spectrum differs from the other two spectra. There are two peaks. The main peak is located at ~ 600 K, and a shoulder peak appears at 485 K.

3.3. Chemical states of W-N surface layer

Fig. 3 presents the XPS results of the W sample surface irradiated by N plasma at 380 K and 470 K, as well as the initial surface (labeled as "blank"). The spectra of N 1s is shown in Fig. 3(a). In "blank" W, the peak is located at 399.87 eV which corresponds to molecular nitrogen adsorbed on W surfaces[11]. The samples after N implantation at 380 K and 470 K show peaks at 396.82 eV and 397.67 eV respectively. According to literatures [12,13,14], the N 1s peak for tungsten nitrides



Fig. 1. Surface morphology of W samples with or without N pre-implantation at different temperatures: (a) initial W, (b) N380 K, (c) N470 K, (d) D510 K, (e) N380 K_D510 K, (f) N470 K_D510 K.

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