



Estimation of normal boiling points of trialkyl phosphates using retention indices by gas chromatography

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ABSTRACT

Retention indices of several homologous trialkyl phosphates have been determined by gas chromatography on different polar stationary phases namely, Apiezon L, SE-30 and XE-60. Normal boiling points of these trialkyl phosphates have been evaluated and compared with available literature values. Topological indices such as *Xu* index, atom type index and steric effect index are derived for these phosphates and have been correlated with the normal boiling points using multiple regression analysis. The influences of alkyl chain length, relative position of alkyl branching and steric factors on retention index are investigated and also the effect of polarity of the stationary phase on retention indices is discussed.

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1. Introduction

Trialkyl phosphates such as tri *n*-butyl phosphate (TBP) are important extractants in nuclear fuel reprocessing. PUREX (Plutonium Uranium Reduction EXtraction) is a well known aqueous reprocessing process where TBP [1–6] diluted in aliphatic hydrocarbons is employed to recover uranium and plutonium from irradiated nuclear fuel solution. Though TBP has been successfully employed for thermal reactor fuels over the past five decades, it has several shortcomings for fast reactor fuel reprocessing such as, third phase formation during the extraction of tetravalent metal ions, unacceptable aqueous solubility [7,8], hydrolytic and radiolytic degradation, and poor U (VI)/Th (IV) separation. Alternatives to TBP, such as tri-sec-butyl phosphate (TsBP), tri *n*-amyl phosphate (TAP), and triisoamyl phosphate (TiAP), which do not have the shortcomings of TBP but at the same time retain its merits have been developed and extensively studied in our laboratory. TsBP [9] and TiAP [10] have been found to be better candidates for THOREX (THORium uranium EXtraction) and PUREX process respectively. Trimethyl phosphate and triethyl phosphate find applications as fire retardant additives for rubber and plastic [11–14], plasticizers, insecticides, curing agents, stabilizers, anti-wear additives, lubricants etc.

Normal boiling point is an indispensable parameter for synthesis and is an important input for computing critical temperature, flash point, enthalpy of vaporization, etc. Normal boiling points have not been reported in the literature for several synthesized trialkyl phosphates, except triisobutyl phosphate. The direct measurement of boiling point for trialkyl phosphates is an extremely laborious, time-consuming and expensive process as it requires pure compounds. Also high molecular weight phosphates decompose prior to reaching their normal boiling points and necessitate measurements under reduced pressure and later corrections to ambient pressure leading to errors. In view of these shortcomings, development of reliable methods for estimating normal boiling points of these compounds is essential.

Gas chromatographic retention indices have been used in the present study for determining normal boiling point of trialkyl phosphates. This technique tolerates some impurities and enables estimation with high accuracy and precision. It is possible to obtain retention times of phosphates with widely ranging volatilities in a single temperature-programmed experimental run. Gas chromatographic retention mainly depends on the solute–stationary phase interactions resulting from the chemical, structural and electronic features of the compound of interest. The variation in the retention behaviour is due to the macroscopic reflection of the molecular structures of the injected compounds and the stationary phase [15,16]. The retention index (RI) is usually determined by injecting the compound along with two *n*-alkanes whose retention times lie on either side under suitable temperature-programmed conditions

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