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ACCEPTED MANUSCRIPT

Utilization of Recycled Waste as Filler in Foam concrete

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Abstract

The rapid urbanization has led to the enormous increase in wastes being disposed of. This paper

aims at identifying the possibility of using recycled materials such as crushed glass and plastic

wastes in foam concrete as a substitute filler for fine river sand. A protein based foaming agent

has been adopted for the study. The workability and strength of different mixes, made using

preformed foam, at varying densities using powdered glass and plastic wastes have been

investigated. Analysis of foam concrete mixes to identify air-void distribution and its

relationship to strength has been done. Effect of superplasticizer inclusion and the corresponding

change in the water to solids ratio on compressive strength has also been carried out. The study

showed that incorporation of recycled wastes is effective to produce foam concrete of strength

that will permit its use for bearing wall applications. Incorporation of PCE based superplasticizer

was observed to be effective in enhancing the strength of foam concrete.

Keywords: Foam concrete; Sustainable material; Recycled waste; Air-void structure; Water to

solids ratio

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