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Ageing and performance of warm mix asphalt pavements

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## ACCEPTED MANUSCRIPT

## 1 Original research paper

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3	Ageing and performance of warm mix
4	asphalt pavements
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12	Highlights
13	• For the investigation and simulation of the long term ageing behaviour of different energy reduced
14	pavement mixtures, a special laboratory ageing protocol with different heating and watering cycles
15	was developed.
16	• The rutting behaviour revealed quite controversial results with most of the energy reduce
17	pavements showing an increase in rut depth.
18	• Fatigue resistance of all aged energy reduced mixtures compared to unaged mixtures improved
19	significantly resulting in an increase of fatigue life for the aged mixtures as expected due to
20	increasing binder stiffness.
21	Abstract
22	This paper presents results from investigating the ageing behaviour and performance of
23	different warm mix asphalt (WMA) pavement mixtures. The mixtures were either prepared
24	in the laboratory or taken directly from mixing plant. The study compared the rutting and
25	fatigue behaviours of unaged material in comparison to long term aged material. In order

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