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# Three-dimensional velocity vector determination algorithm for individual bubble identified with Wire-Mesh Sensors

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#### ABSTRACT

The bubble pairing scheme was devised to quantify three-dimensional velocity of each bubble. We used two sets of Wire-Mesh Sensors to identify locations of each bubble according to bubble identification algorithm, which was developed by HZDR. The devised scheme was applied to the vertical upward air-water flow at 0.64 m/s for both air and water superficial velocities in a large diameter pipe (i.d. 224 mm). The bubble pairing scheme visualized the developing process of two-phase flow: large bubbles coalesced with each other to move toward the center, while the rest of bubbles broke up into smaller bubbles and decelerated.

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#### 1. Introduction

Gas-Liquid two-phase flow in a large flow area exhibits a complex three-dimensional flow nature. These examples are the bubbly and churn flows in a nuclear reactor core and a steam generator. Lateral phasic-distribution can be modelled in lift and wall lubrication force correlations (Antal et al., 1991), which are key to estimate such three-dimensional two-phase flows. Although these correlations were developed, constants in these models are not validated systematically. Most of the validation data were acquired by time-averaged X-ray tomography (Katono et al., 2015) and neutron tomography (Kickhofel et al., 2011). The electrical needle probe method can acquire temporal variation in a point of flow at a time. For the better modeling of three-dimensional flow, all the bubble motions must be measured in the flow area thoroughly.

H. M. Prasser and his coworkers at HZDR (Serizawa et al., 1975) have developed Wire-Mesh Sensor (WMS) and the methods to measure the void fraction distribution and one-dimensional velocity. When one wire is excited, void fraction can be attained by measuring an electric potential of another wire, which is perpendicular

http://dx.doi.org/10.1016/j.nucengdes.2017.06.022 0029-5493/© 2017 Elsevier B.V. All rights reserved. to the excited wire. Two sets of WMS can estimate phasic velocity on the basis of a time lag from one WMS to another (Prasser et al., 2002)(Richter et al., 2002). Three-dimensional velocity vector determination at high temporal and spatial resolutions is crucial to develop Computational Multi-Fluid Dynamics (CMFD) models.

The paper addresses an algorithm to measure threedimensional velocity of individual bubble with the devised bubble pairing scheme between two WMS data. The scheme will be applied for a bubble column to investigate the bubble motions with regards to the bubble sizes and locations.

#### 2. Experimental facility and experimental conditions

Fig. 1 show a schematic of the test facility, which situated at Central Research Institute of Electric Power Industry (CRIEPI) in Tokyo, Japan. The height of the facility is approximately 6 m. Experiments are performed in air-water flow. The test facility consists of a water circulation pump, air compressor, air receiver tank, air-water separation tank, heat exchanger and a test pipe. Water is passed through an ion-exchange resin and supplied to the test section via the lower plenum by the circulating water pump. Air is supplied to the test section through the air receiver tank with the air compressor. In the downstream part of the test section, air and water were separated in the separation tank. The separated

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#### Nomenclature D Internal diameter of the test section (0.224) [m] Distance between two WMS planes [m] 17 Superficial velocity [m/s] Volume change index [-] Subscripts $r_V$ Time [s] Gas property G t Velocity component [m/s] L Liquid property 11 V Volume of bubble [m<sup>3</sup>] j-th bubble index i χ Bubble location on horizontal plane [m] k k-th bubble index Coordinate on horizontal plane ν Bubble location on horizontal plane [m] Х Vertical coordinate [m] Coordinate on horizontal plane z У Vertical coordinate Greek symbol Horizontal displacement of bubble between WMS Acronyms and abbreviations $\delta_d$ Computational Multi-Fluid Dynamics planes [m] **CMFD** Time lag of bubble between when appeared on WMS **CRIEPI** Central Research Institute of Electric Power Industry $\delta_t$ planes [s] WMS Wire-Mesh Sensor

air is discharged into the atmosphere and the separated water was re-circulated back to the water tank. The water temperature is maintained at 30 degrees Celsius by the heat exchanger. The water flow rate is measured by a magnetic flow meter (KEYENCE Corp. model full-duplex-UH 100H) and controlled by regulating the bypass valves. The airflow was measured by 16 mass flow meters (Yamatake Co. Ltd. model MCF015) and controlled by the air supply system. The test pipe is a bubble column of the round PVC (polyvinyl chloride) pipe, whose internal diameter, *D*, is 224 mm. The upstream section is more than 4.5 m (20.3 *D*) long from the height where the WMS is inserted.

Fig. 2 shows a schematic view of WMS. The WMS consists of 64 excitation wires by 64 measurement wires with a pitch of 3.5 mm. The wire is made of stainless steel and has a diameter of 0.25 mm. It has negligible influence on the flow field, and the sufficient intensity. The distance between excitation and measurement wire layers is 2.8 mm. Two sets of WMS can estimate phasic velocity on the basis of a time lag from one WMS to another.

Fig. 3 shows a horizontal cross-section of air injector. In order to generate homogeneous mixture of air and water, air was injected

from sixteen air-injection nozzles (i.d. 10 mm and 30 degrees apart) from the pipe surface into a fully-developed water flow. The air-injection nozzles were installed at five different height levels: 3.2 m (14.3 D), 2.4 m (10.7 D), 1.6 m (7.14 D), 0.8 m (3.57 D), 0.4 m (1.78 D) upstream from WMS location as indicated in the Fig. 1.

The superficial liquid velocity,  $j_L$ , is 0.63 m/s. The superficial gas velocity,  $j_C$ , is 0.63 m/s, as well. The nondimensional distances of WMS from the air nozzle, z/D are 1.78, 3.57, 7.14, and 10.7. The sampling rate of the WMS is 1000 frames/s and the acquisition time is 5 s.

## 3. Bubble column facility with WMS and experimental conditions

In order to acquire three-dimensional two-phase flow structures at high temporal and spatial resolutions necessary for the development and validation of the Computational Multi-Fluid Dynamics (CMFD) code models, we created an algorithm to

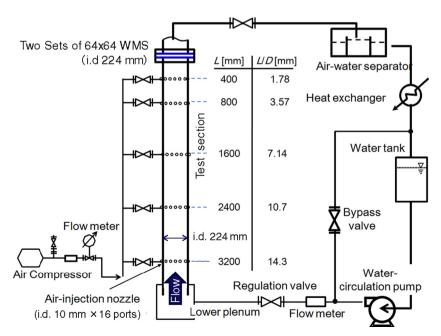


Fig. 1. Schematic of test facility with bubble column.

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