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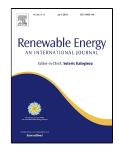
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ACCEPTED MANUSCRIPT

1	Experimental investigation on a solar dryer integrated with condenser unit of split
2	air conditioner (A/C) for enhancing drying rate
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6	Abstract
7	In an indirect forced circulation solar dyer, solar thermal energy is primarily used
8	for drying the commodities while electrical energy is used for operating the blower/fan to
9	force air through the collector and drying chamber. In few applications, electrical energy
10	is also being used in auxiliary heater to speed the drying process and assist drying during
11	non sun shine hours. The aim of this research work is to eliminate the use of electricity in
12	the indirect solar dryers by utilizing split A/C condenser unit that is placed outdoors. This
13	idea will eliminate the electrical energy requirement for blower/fan to force air in the
14	drying chamber and enable to use thermal energy dissipated from split A/C system as
15	auxiliary heating source. For this purpose, an integrated solar dryer that uses hot air from
16	split A/C condenser was fabricated in house and the drying behavior of sultana grapes
17	was investigated in the present work. Drying experiments were carried out in the locality
18	of Tiruchirappalli (78.6°E & 10.8°N), Tamil Nadu, India during summer months of April
19	and May 2016. The use of split A/C condenser outlet cooling air reduced the drying time
20	of grapes by 16.7% compared with open sun drying method. A possibility of 13%
21	increase in solar dryer efficiency was demonstrated due to the integration of solar dryer
22	with A/C condenser unit compared to the conventional indirect solar dryer. From the
23	experimental results, it was found that the exponential model is capable of describing the
24	drying characteristics of seedless grapes. Predicted values of moisture ratio were in good

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