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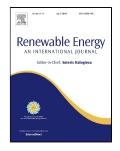
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1 CO-COMBUSTION PERFORMANCE AND KINETIC STUDY OF SOLID DIGESTATE WITH GASIFICATION 2 BIOCHAR

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9 Abstract

- 10 Thermogravimetric (TG) analysis was carried out to evaluate the interactions and kinetics of char from biomass
- 11 gasification, solid digestate and their blends under combustion condition. The gasification char was blended with
- 12 solid digestate in the range of 10–90 wt.% to analyze the co-combustion performance. Based on the thermal
- 13 degradation experiments which were performed at three heating rates 5, 10, and 15 °C/min, the OFW model-free
- 14 method was used to determine the activation energy, based on which the pre-exponential factor, the enthalpy, the
- 15 Gibbs free energy and the entropy were also calculated to label the combustion process directly.
- 16 Blending gasification char with solid digestate tends to reduce the activation energy, but the overall analysis of
- 17 combustion, kinetic and thermodynamic parameters reveals the complexity of the degradation process of all
- 18 blends. Results showed that the blending proportion of 50% was regarded as the optimum blend in according to
- 19 the limitations of activation energy, comprehensive performance index and Gibbs free-energy.
- 20

21 Keywords

- 22 Thermogravimetric analysis; Kinetics; Co-combustion; Biomass char; Solid digestate; Isoconversional
- 23

24 **1. Introduction**

- 25 Biomass conversion into energy consists of different technologies, because biomass resources have varying
- ratios of different molecular structures; therefore the choice of technology has to be tailored to the biomass type in
- 27 order to achieve optimum outcomes. Two of the most interesting technologies are gasification and anaerobic
- 28 digestion which allows to exploit biomass in a sustainable way, obtaining useful energy vectors such as syngas
- 29 and biogas respectively. However, both processes generate also byproducts such as char and digestate
- 30 respectively, requiring the definition of adequate strategies for their utilization and management in order to reach
- 31 the economic and environmental sustainability of the bioenergy chains.
- 32 A critical aspect for the management of the existing gasification plants is the disposal of char, which, presently,
- has to be treated as a waste representing thus an actual loss for the plant owner [1]. The need to find alternative
- 34 and innovative applications for char residues from an industrial point of view, has lead the scientific community to
- explore different viable pathways for their valorization (e.g. dye adsorption, catalyst preparation, tar cracking, soil
- 36 fertilization) [2]. Char from biomass gasification is a residue mainly composed by carbon, minerals and metals
- 37 that are present in the raw material which are not transformed into syngas [3]. Despite its interesting calorific
- value, the main drawback of char use in combustion systems is the high content of alkali and alkaline earth

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