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M. Vijay Kumar, A. Veeresh Babu, P. Ravi Kumar

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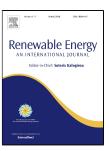
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#### ACCEPTED MANUSCRIPT

# Experimental investigation on the effects of diesel and mahua biodiesel blended fuel in direct injection diesel engine modified by nozzle orifice diameters

M. Vijay Kumar<sup>a\*</sup>, A. Veeresh Babu<sup>b</sup> and P. Ravi Kumar<sup>c</sup>

<sup>a</sup>Research Scholar, Department of mechanical engineering, NIT warangal, Warangal, telangana-506004, India. 09701339886 and vijaykumar.iitm37@gmail.com

<sup>b</sup>Assistant Professor, Department of mechanical engineering, NIT warangal, Warangal, telangana-506004, India <sup>c</sup>Professor, Department of mechanical engineering, NIT warangal, Warangal, telangana-506004, India

#### Highlights:

- The diesel engine is modified with each of the three nozzles has 3 injection holes, with the aperture of  $\emptyset = 0.20$  mm (modified),  $\emptyset = 0.28$  mm (base), and  $\emptyset = 0.31$  mm (modified) and was tested with diesel and mahua biodiesel blended fuel.
- The plantation of mahua tree is very much essential in a future generation.
- ➤ The physical properties and chemical composition of biodiesel are seen to be more effective.
- > The B20 with smaller orifices NHD are agreed to be more successful in combustion performance and emissions.
- ➤ During the process with B20 and smaller orifice NHD, it's implementing the NO<sub>x</sub> formation highly.

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