## **Accepted Manuscript**

An Approach Combining Data Mining and Control Charts-based Model for Fault Detection in Wind Turbines

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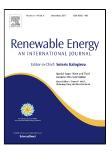
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## ACCEPTED MANUSCRIPT

- A control charts-based model for detecting faults in wind turbines is proposed.
- Exponentially weighted moving average (EWMA) chart is used for residual approach.
- Multivariate EWMA (MEWMA) outperforms EWMA for early detection of errors.

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