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# Synthesis of 1,8-cineole and 1,4-cineole by isomerization of $\alpha$ -terpineol catalyzed by heteropoly acid

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#### Abstract

The isomerization of  $\alpha$ -terpineol (1) catalyzed by heteropoly acid H<sub>3</sub>PW<sub>12</sub>O<sub>40</sub> (PW) in homogeneous and heterogeneous systems yields 1,8cineole (2) and 1,4-cineole (3), both useful for flavoring and pharmaceutical applications. In the homogeneous system, 2 and 3 were obtained with 25% and 23–27% selectivity, respectively, at 50–90%  $\alpha$ -terpineol conversion (in a nitrobenzene solution, 40 °C). In the heterogeneous system, 35% of 2 and 25% of 3 were obtained at 70–100% conversion in a cyclohexane solution at 60 °C using silica-supported PW as a solid acid catalyst, and the catalyst could be recycled. PW showed a higher catalytic activity and selectivity than conventional acid catalysts such as H<sub>2</sub>SO<sub>4</sub> and Amberlyst-15.

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#### 1. Introduction

The cineoles, possessing important biological activities, are volatile, symmetrical monoterpenic cyclic ethers. These are commonly found as components of essential oils from aromatic plants [1–6]. 1,8-cineole (1,8-epoxy-*p*-menthane also known as Eucalyptol) has a characteristic fresh and camphoraceous fragrance and pungent taste. It finds various uses as aroma and pharmaceutical chemical, e.g., as a food flavoring agent, for treating symptoms of airway diseases and in aromatherapy as a skin stimulant [7-11]. Although, 1,8-cineole is traditionally more desirable and more abundant isomer, 1,4-cineole (1,4-epoxy*p*-menthane) is also a widely distributed natural oxygenated monoterpene found in the same plant species, however usually in much lower concentrations than 1,8-cineole. Recently, the synthetic utility of 1,4-cineole has been recognized, e.g., as a valuable intermediate for the preparation of herbicides [12]. It should also be mentioned that both cineoles have important phytotoxic properties which could render them various practical applications [13].

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Cineoles can be prepared synthetically by treatment of terpene fractions or isoprene with mineral acids, usually sulfuric acid [14–16]. The rearrangements of terpineols and terpin hydrate catalyzed by mineral acids is a known procedure for making cineoles, however the relevant information is scarce [17,18]. These methods use very large amounts of mineral acids per substrate and result in complex mixtures containing relatively low amounts of 1,4- and 1,8-cineole, along with other products such as menthadienes, cymenes and terpinenes. Usually, the amount of 1,8-cineole in the final mixtures does not exceed 15%, with 1,4-cineole  $\leq$  35%. There is a serious environmental concern about these methods due to the formation of large amount of waste. Hence, the development of a clean synthesis of cineoles is a challenging task.

Heteropoly acids (HPAs) have attracted much interest as the catalysts for clean synthesis of fine and specialty chemicals in homogeneous and especially heterogeneous systems [19–21]. Recently, HPAs have been reported as efficient catalysts for various reactions of terpenes and their derivatives such as hydration and acetoxylation [22,23], cyclization [24] and isomerization [25].

Here we report the application of heteropoly acid  $H_3PW_{12}O_{40}$  (PW), the strongest HPA in the Keggin series, as homogeneous and solid acid catalysts for the isomerization of

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 $\alpha$ -terpineol (1) to 1,8-cineole (2) and 1,4-cineole (3). To our knowledge, no attempt to use HPA as well as any other solid acid catalyst for this reaction has been made so far.

# 2. Experimental

# 2.1. Chemicals

 $H_3PW_{12}O_{40}$  hydrate and optically pure (*R*)- $\alpha$ -terpineol and were purchased from Aldrich and used as received. Nitrobenzene was purified prior to use, as described elsewhere [26].

#### 2.2. Catalyst preparation

The silica-supported HPA catalysts,  $H_3PW_{12}O_{40}/SiO_2$ (PW/SiO<sub>2</sub>) containing 20 and 40 wt.% PW, were prepared by impregnating Aerosil 300 (S<sub>BET</sub>, 300 m<sup>2</sup> g<sup>-1</sup>) with an aqueous PW solution and calcined at 150 °C/0.5 Torr for 1.5 h, as described elsewhere [27]. The PW content was confirmed by ICP. The integrity of the Keggin structure of PW was proved by <sup>31</sup>P MAS NMR; the catalysts showed only a single peak at ca. -15 ppm characteristic of  $H_3PW_{12}O_{40}$  [19,20]. The 20% PW/SiO<sub>2</sub> and 840% PW/SiO<sub>2</sub> catalysts had a BET surface area of 205 and 143 m<sup>2</sup> g<sup>-1</sup> and a pore volume of 0.74 and 0.39 cm<sup>3</sup> g<sup>-1</sup>, respectively.

#### 2.3. Isomerization of $\alpha$ -terpineol

The reaction was carried out in a glass reactor equipped with a magnetic stirrer at 25–60 °C. In a typical run in homogeneous systems, a solution of  $\alpha$ -terpineol (0.15 mol/L), dodecane (0.10 mol/L, internal standard) and PW (0.25–5.0 mol%)

Table 1

Isomerization of α-terpineol	(0.15 mol/L) catalyzed	by H <sub>3</sub> PW <sub>12</sub> O <sub>40</sub>
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based on 1) in a solvent (5.0 mL) was stirred under air at a specified temperature. In heterogeneous systems, the reaction was carried out similarly except the solid PW/SiO<sub>2</sub> catalyst (0.65–1.25 wt.%, based on the total amounts of the reaction mixture) and cyclohexane as a solvent were used. The reaction progress was followed by gas chromatography (GC) using a Shimadzu 17 instrument fitted with a Carbowax 20 M capillary column and a flame ionization detector. At appropriate time intervals, aliquots were taken and analyzed by GC. The GC mass balance was based on the substrate charged. The difference was attributed to the formation of oligomers, which were not detectable by GC. The products were identified by <sup>1</sup>H and <sup>13</sup>C NMR spectroscopy (Bruker DRX-400, tetramethylsilane, CDCl<sub>3</sub>), GC-MS on a Hewlett-Packard MSD 5890/Series II instrument operated at 70 eV and IR (Mattson FTIR 3000/Galaxy Series). The structures of all products except 1,4-cineole were also confirmed by GC using authentic samples. 1,4-Cineole was identified in the mixtures isolated after the reaction in acetone, in which 1,4-cineole was the main product (Table 1).

# 3. Results and discussion

#### 3.1. Homogeneous isomerization of $\alpha$ -terpineol

The acid-catalyzed transformations of  $\alpha$ -terpineol (1) in the presence of PW in solution were found to yield a complex mixture of products including 2 and 3 together with limonene (4),  $\alpha$ -terpinene (5) and  $\gamma$ -terpinene (6), as well as unidentified oligometric products (Table 1). The reaction is likely to occur via a carbenium-ion mechanism, which may be represented by Scheme 1.

Run	Solvent	Catalyst (mol%)	<i>T</i> (°C)	Time (h)	Conversion (%)	Selectivity <sup>a</sup> (%)					
						2	3	4	5	6	Others <sup>b</sup>
1	PhNO <sub>2</sub>	None	25	5	0	_	_	_	_	_	_
2	PhNO <sub>2</sub>	0.25	25	20	37	23	18	12	9	_	38
3	PhNO <sub>2</sub>	0.25	40	2	48	25	27	19	16	_	13
4	PhNO <sub>2</sub>	0.25	40	5	90	25	23	13	21	6	12
5	PhNO <sub>2</sub>	0.5	40	1	54	25	25	14	16	5	15
6	PhNO <sub>2</sub>	0.5	40	5	97	23	15	_	24	9	29
7 <sup>c</sup>	PhNO <sub>2</sub>	0.5	40	2	47	27	30	22	20	_	1
8 <sup>c</sup>	PhNO <sub>2</sub>	0.5	40	5	100	22	15	-	27	10	26
9	PhNO <sub>2</sub>	0.5	60	0.5	100	16	16	4.0	29	10	25
10 <sup>d,e</sup>	PhNO <sub>2</sub>	0.37	40	5	5						
11 <sup>d</sup>	PhNO <sub>2</sub>	30	40	0.5	100	13	16	7	25	8	31
12	MeCN	0.25	40	5	0	_	_	_	_	_	_
13	MeCN	5.0	40	5	0	_	_	_	_	_	_
14	DMF	1.0	40	5	0	_	_	_	_	_	_
15	Dioxane	1.0	40	5	14	_	21	26	_	_	53
16	Acetone	0.5	40	4	28	_	46	29	9	9	7
17	Acetone	1.0	40	6	58	_	41	26	9	9	15

<sup>a</sup> Selectivity and conversion determined by GC.

<sup>b</sup> Mainly oligomerization products.

 $^{c}\,$  0.5 wt.% of H\_2O added.

 $^d\ H_2SO_4$  as a catalyst.

<sup>e</sup> Only traces of products detected by GC.

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