

# Accepted Manuscript

Variable neighborhood search for consistent vehicle routing problem

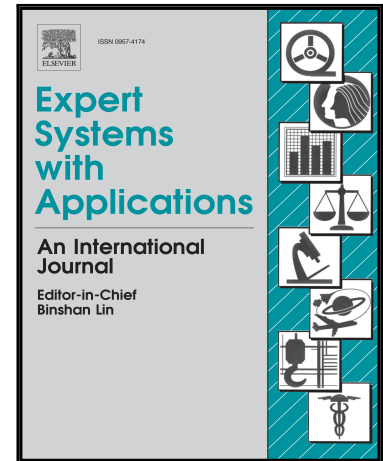
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**Highlights**

- A new algorithm for ConVRP is proposed. It outperforms extant algorithms for ConVRP.
- Several techniques are used to reduce computational time of iterated local search.
- An effective shaking method is proposed.
- Time differences of customer points are calculated using a new method.

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