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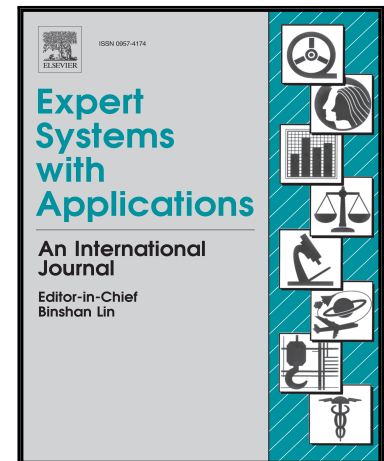
Dynamic supplier selection model under two-echelon supply network

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**Highlights**

- Dynamic supplier selection problem (DSSP) has been adopted.
- Two-echelon supply network (TESN) with assembly of the part-product is considered.
- A mathematical model based on mixed-integer non-linear programming (MINLP) is proposed.
- Sensitivity analysis has been conducted by Taguchi method to find out the optimum level of parameters.

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