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Automatic generation of globally assured collision free orientations for 5-axis ball-end tool-paths

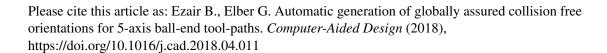
Ben Ezair, Gershon Elber

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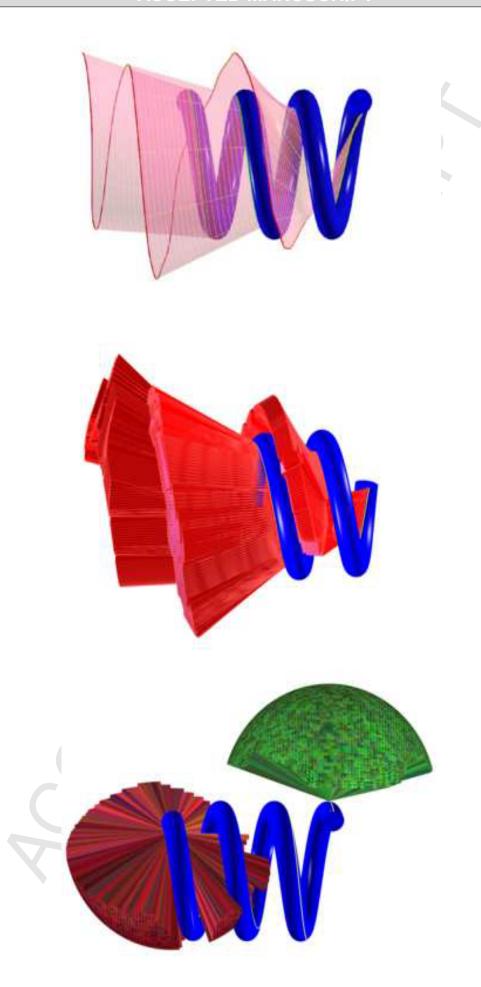
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