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Resource based process planning for additive manufacturing

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*Highlights (for review)

Highlights

- 1. Resource based process planning model is proposed for Additive manufacturing.
- 2. Optimum build direction is determined for free-form object.
- Deposition directions are optimized for generated slices.
 Proposed methodology minimizes the resource consumption during part fabrication.
- 5. Better build time and length are found during implementation.

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