## **Accepted Manuscript**

Flow-Based Fabrication: An integrated computational workflow for design and digital additive manufacturing of multifunctional heterogeneously structured objects

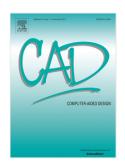
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PII: S0010-4485(15)00084-6

DOI: http://dx.doi.org/10.1016/j.cad.2015.05.005

Reference: JCAD 2338

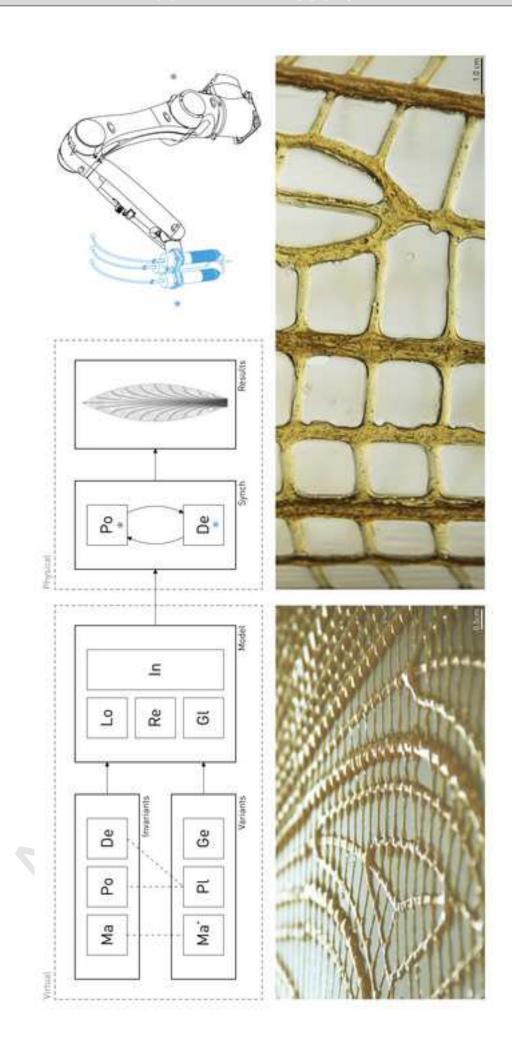
To appear in: Computer-Aided Design



Please cite this article as: Duro-Royo J, Mogas-Soldevila L, Oxman N. Flow-Based Fabrication: An integrated computational workflow for design and digital additive manufacturing of multifunctional heterogeneously structured objects. *Computer-Aided Design* (2015), http://dx.doi.org/10.1016/j.cad.2015.05.005

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