ARTICLE IN PRESS JID: CAG [m5G;June 1, 2018;18:20]

[Computers](https://doi.org/10.1016/j.cag.2018.05.023) & Graphics xxx (2018) xxx–xxx

Contents lists available at [ScienceDirect](http://www.ScienceDirect.com)

Computers & Graphics

journal homepage: www.elsevier.com/locate/cag

Special Section on Computational Fabrication

Exploratory design of mechanical devices with motion constraints

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a r t i c l e i n f o

Article history: Received 5 February 2018 Revised 19 May 2018 Accepted 25 May 2018 Available online xxx

Keywords: Computational design Design space Constrained exploration Drawing machines Mechanical motion Fabrication

a b s t r a c t

Mechanical devices are ubiquitous in our daily lives, and the motion they are able to transmit is often a critical part of their function. While digital fabrication devices facilitate their realization, motion-driven mechanism design remains a challenging task. We take drawing machines as a case study in exploratory design. Devices such as the Spirograph can generate intricate patterns from an assembly of simple mechanical elements. Trying to control and customize these patterns, however, is particularly hard, especially when the number of parts increases. We propose a novel constrained exploration method that enables a user to easily explore feasible drawings by directly indicating pattern preferences at different levels of control. The user starts by selecting a target pattern with the help of construction lines and rough sketching, and then fine-tunes it by prescribing geometric features of interest directly on the drawing. The designed pattern can then be directly realized with an easy-to-fabricate drawing machine. The key technical challenge is to facilitate the exploration of the high dimensional configuration space of such fabricable machines. To this end, we propose a novel method that dynamically reparameterizes the local configuration space and allows the user to move continuously between pattern variations, while preserving user-specified feature constraints.

We tested our framework on several examples, conducted a user study, and fabricated a sample of the designed examples.

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1 **1. Introduction**

 Toy of the Year in 1967, the Spirograph is a simple-to-use family of interlocking cogs and teethed rings allowing to draw a great variety of patterns. Although many other mechanical draw- ing tools preceded and followed it (see [Fig.](#page-1-0) 1), this modest set of gears has marked a generation, and remains one of the most well- remembered today. As a product of the relationship between art and technology, drawing machines are still popular across artists [\[1\],](#page--1-0) enthusiastic inventors [\[2\],](#page--1-0) and makers [\[3\].](#page--1-0) The simplicity of the mechanical parts involved makes them easily fabricable with mod- ern personal fabrication devices, which in turn open the door to a level of customization leading to new and fascinating patterns. Be- yond this goal, the inverse problem of finding the machine tracing out a specific trajectory has numerous applications (see e.g., Coros et al. [\[4\]\)](#page--1-0).

16 Designing such machines, however, is particularly challenging. 17 First, many mechanical devices transform an input rotation into a

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<https://doi.org/10.1016/j.cag.2018.05.023> 0097-8493/© 2018 Elsevier Ltd. All rights reserved. more complex cyclic output by combining oscillations of different 18 periods and amplitudes. To produce a closed end-effector curve, 19 the radii of mating gears (or equivalently, the number of teeth) 20 need to have rational ratios. It is easy to enforce this constraint 21 by restricting radii to natural numbers; the size of the pattern can 22 still be controlled by a global scaling factor. The downside is that 23 the design space becomes much more complex to explore: as the 24 period is governed by modular arithmetic between radii, the visual 25 output can radically change from one value to the next. Further- 26 more, the number of design parameters obviously increases with 27 the number of parts. While this greatly enriches the space of pos- 28 sible curves, manually refining a design becomes difficult with as 29 little as three continuous parameters. Indeed, nonlinearities make 30 the influence of each control hard to grasp, and each one possibly 31 influences the bounds of the others, making the space harder to 32 explore. 33

In this paper, we propose a constraint-based exploration frame- 34 work to design complex mechanical trajectories by interacting di- 35 rectly with the output pattern. In contrast to previous work [\[5\],](#page--1-0) 36 we focus on: (i) highly structured curves, which would be tedious 37 to edit point by point, and (ii) allowing the continuous exploration 38 of local design variations, rather than recomputing a new solution 39

Please cite this article as: R. Roussel et al., Exploratory design of mechanical devices with motion constraints, Computers & Graphics (2018), <https://doi.org/10.1016/j.cag.2018.05.023>

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Fig. 1. Some examples of drawing machines: (a) Spirograph, (b) Hoot-Nanny, (c) Harmonograph, (d) Cycloid drawing machine.

 after each curve edit. Indeed, the latter has the disadvantage that modifications made in one place of the pattern may result in un- expected changes somewhere else. Our method, on the other hand, allows the user to define visual preferences and explore the result-ing constrained subspace.

 Our exploration workflow consists in a coarse-to-fine definition of visual preferences that progressively refine the choice of curves. First, as an entry point into the design space, the user draws a coarse sketch that defines the global properties (e.g., order of rota- tional symmetry) and appearance of the desired pattern. After se- lecting an initial curve among suggestions proposed by the system, changes can be made via sliders within a domain that respects the feasibility constraints of the corresponding mechanism. When one slider is moved, the bounds of the others are automatically updated. As a key interaction, the user can define *visual prefer- ences* directly on the drawing. These take the form of special points on the curve that can be constrained according to their geomet- ric properties. The user can then explore local variations closest to these specifications via new handles that are automatically gener- ated. Once the user is satisfied, the shape of the mechanical parts is automatically generated and exported for laser cutting fabrica-tion (see Fig. 2).

62 Technically, we enable the above key interaction with a novel 63 dynamic reparameterization method that locally samples the high 64 dimensional configuration space of a given mechanism, measures closeness to the user-defined preferences, approximates the closest 65 subspace, and exposes new parameters to navigate this subspace. 66

We evaluated the effectiveness of our design tool on several test 67 scenarios, conducted a user study, and fabricated several physical 68 prototypes able to draw patterns created by the users. Overall, we 69 found that dynamic reparameterization allowed users to reliably 70 make meaningful fine scale adjustments to their pattern designs. 71

This paper extends the previous conference work $[6]$ by signifi- 72 cantly extending the pattern retrieval step (including a novel tech- 73 nique to reduce the search space), providing new figures, a more 74 detailed explanation of the fabrication process, and a virtual ex- 75 tension to a mechanical character to demonstrate the generality of 76 our method. The contract of th

Drawing machines have a long history in mathematics [\[7\],](#page--1-0) art 79 [\[8\],](#page--1-0) and as toys. Before the computer era, they were the only way 80 to accurately draw certain curves, with applications in architec- 81 ture, astronomy, engineering, etc. [\[9\].](#page--1-0) While simulating such ma- 82 chines is nowadays relatively easy, the inverse problem of mapping 83 an arbitrary end-effector trajectory to a reasonably simple mech- 84 anism remains a challenge. One of the most fundamental results 85 in this regard is Kempe's universality theorem [\[10\],](#page--1-0) which states 86 that for any arbitrary algebraic plane curve, a linkage can be con- 87 structed that draws the curve. The constructive method proposed 88 by Kempe, however, produces mechanisms with so many links 89 that they are impossible to fabricate in practice. There have been 90 many endeavors since then; to cite only one, Liu and Michael Mc- 91 Carthy [\[11\]](#page--1-0) recently proposed a method to reproduce trigono- 92 metric plane curves with either Scotch voke mechanisms or serial 93 chains. Robotic arms and CNC machines have not made this prob- 94 lem obsolete, since there are situations where size is an issue (e.g., 95 MEMS or nano applications), or electric power is unavailable or un- 96 desirable. 97

The following paragraphs discuss related advances in compu- 98 tational design and fabrication, with different application settings, 99 both for inverse modeling and design exploration. 100

Computational design from target motion. 101

In the context of automata design, researchers have investi- 102 gated replicating target motion using an arrangement of mechani- 103 cal parts in a classic instance of inverse problem setup. The general 104 approach involves sampling configurations from a library of com- 105 ponents to retrieve a local arrangement of parts, and then refining 106 the shape parameters using a gradient-descent based optimization 107 to fit the target motion. For example, Zhou et al. [\[12\]](#page--1-0) and Coros 108 et al. $[4]$ design automaton characters, while Ceylan et al. $[13]$ de- 109 sign automata to replicate mo-cap sequences. 110

Fig. 2. Overview of our design workflow. The user first selects a mechanically feasible drawing by providing a rough sketch (a), and is then able to interactively explore local alternatives (b) by defining visual constraints directly on the pattern (here, the cusp position). The resulting machine is automatically exported to laser cutter profiles for fabrication. (c).

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