

Accepted Manuscript

A kernel search to the multi-plant capacitated lot sizing problem with setup carry-over

Desiree M. Carvalho, Mariá C.V. Nascimento

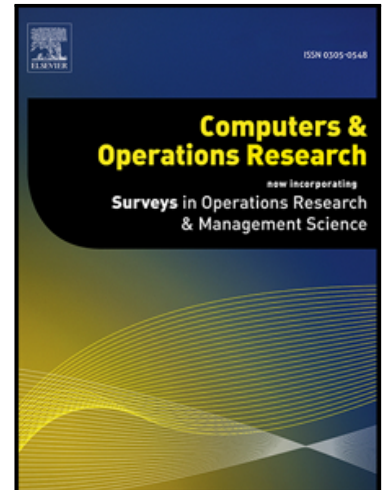
PII: S0305-0548(18)30193-X
DOI: [10.1016/j.cor.2018.07.008](https://doi.org/10.1016/j.cor.2018.07.008)
Reference: CAOR 4517

To appear in: *Computers and Operations Research*

Received date: 14 December 2017
Revised date: 4 June 2018
Accepted date: 10 July 2018

Please cite this article as: Desiree M. Carvalho, Mariá C.V. Nascimento, A kernel search to the multi-plant capacitated lot sizing problem with setup carry-over, *Computers and Operations Research* (2018), doi: [10.1016/j.cor.2018.07.008](https://doi.org/10.1016/j.cor.2018.07.008)

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Highlights

- A kernel search is proposed to a multi-plant lot sizing problem with setup carry-over.
- The proposed kernel search presented an outstanding performance.
- An efficient strategy was developed to find feasible solutions for the problem.

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