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## **ACCEPTED MANUSCRIPT**

# Vehicle Routing with Cross-Dock Selection

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#### Abstract

The vehicle routing problem with cross-dock selection is a variant of the vehicle routing problem containing spatial and load synchronization constraints by which products are transferred and processed via at least one cross-dock. This paper presents a mathematical formulation of the problem and an adaptive large neighborhood search heuristic. Computational experiments on a set of benchmark instances demonstrate the efficiency of the proposed methodology.

Keywords: vehicle routing, cross-docking, adaptive large neighbohood search (ALNS)

## 1. Introduction

The purpose of this paper is to present an adaptive large neighborhood search algorithm for the Vehicle Routing Problem with Cross-dock Selection (VRP-CS). The problem is to find a set of minimum-cost routes as well as the proper vehicle load synchronization at cross-docks to satisfy a set of

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