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A best-fit branch-and-bound heuristic for the unconstrained two-dimensional non-guillotine cutting problem

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Highlights

- We study the unconstrained two-dimensional non-guillotine cutting problem
- We propose a best-fit branch-and-bound algorithm for this problem
- We suggest a greedy heuristic to generate a complete solution
- We give optimality certificates for 50 out of 95 instances

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