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Optimal configuration of a green product supply chain with guaranteed service time and emission constraints

Zhaofu Hong, Wei Dai, Hsing Luh, Chenchen Yang

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**Highlights:**

- We configure a supply chain with guaranteed service time and emission constraints.
- The problem is decomposed into two subproblems based on its structural properties.
- The subproblem of determining the service time is solved optimally.
- A hybrid algorithm is developed to solve the problem efficiently and effectively.

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