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Solving the Flexible Job Shop Scheduling Problem with  
Sequence-Dependent Setup Times

Liji Shen, Stéphane Dauzère-Pérès, Janis S. Neufeld

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## Highlights

- This study addresses flexible job shop scheduling problems.
- Sequence dependent setup times are considered.
- Structural properties are presented and well utilized.
- The proposed algorithm generates competitive results.

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