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Optimizing block-based maintenance under random machine usage

Bram de Jonge, Edgars Jakobsons

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Highlights

- The block-based maintenance policy under random machine usage is considered.
- The random machine usage is governed by a Markov switching (on-off).
- Optimal maintenance intervals are compared with two limiting intervals.
- The optimal interval can be significantly better than the limiting intervals.
- We identify when it is important to take the usage pattern into account.

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