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Modeling the dynamics of a multi-product manufacturing system: a real case application

Juliana Keiko Sagawa , Marcelo Seido Nagano

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Highlight

- The proposed model depicts the shop floor dynamics using dynamic modeling;
- It is applicable to the production of multiple products in a job shop;
- It was applied to a real production system of polypropylene bags;
- Simulation results showed that the system could be successfully controlled;
- Control-based models present advantages in relation to conventional models.

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