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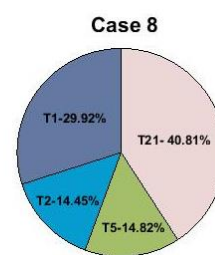
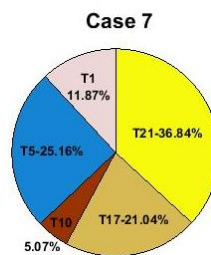
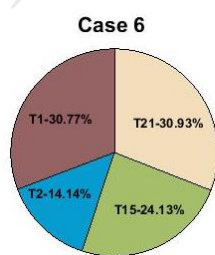
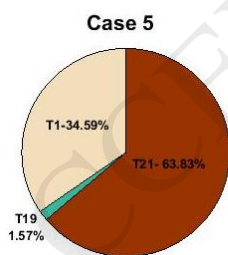
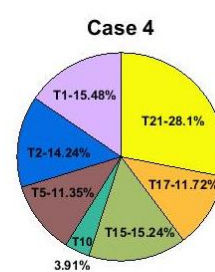
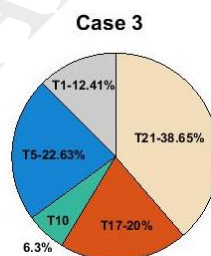
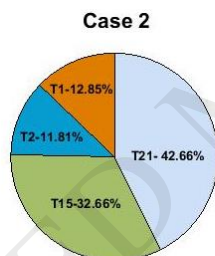
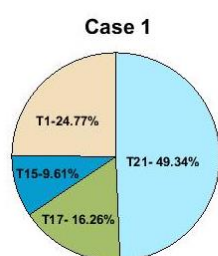
An efficient multi-unit production planning strategy based on continuous variables

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