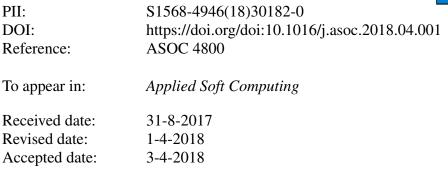
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Beer froth artificial bee colony algorithm for job-shop scheduling problem

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Abstract

Job-shop scheduling problem (JSSP) is a vital combinatorial optimization problem in the field of machine scheduling. The high complexity of JSSP is attracting researchers since the past few decades and many swarm intelligence (SI) based algorithms have been presented to solve it. Artificial bee colony algorithm (ABC) has been proven to be an efficient technique in the field of SI based algorithms. ABC algorithm is attracting researchers because of its performance available in literature in the area of solving real-world optimization problems. This article presents a modified ABC algorithm to solve JSSP. Here, in the onlooker bee phase of ABC, to maintain a proper harmony amid exploration and exploitation capabilities, beer froth phenomenon inspired position update is incorporated. The proposed strategy is named as Beer froth artificial bee colony algorithm (BeFABC). The BeFABC has been assessed on 25 benchmark test problems and compared with other stateof-art algorithms. Further, it is applied to solve 62 well-known instances of discrete JSSP. The obtained numerical results and statistical analysis depict that the proposed algorithm is competent in dealing with the discrete real-world JSSP.

Keywords: Job shop scheduling problem, Beer froth, Swarm intelligence, Artificial bee colony

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